SECTION ONE
INTRODUCTION

The 520ST and 1040ST are designed as integrated units with keyboard, processor, memory, and I/O control in one package. The 520ST has 520 kbytes (524,280 exactly) of RAM, and the 1040ST has 1040 kbytes (1,048,568) of RAM. The 1040ST has a built in 1 Megabyte floppy disk drive, hence the full designation is 1040STF (floppy). Both 520ST and 1040ST are available with a modulator for T.V. output as an option. Models with a modulator are designated 520STM or 1040STFM. Early 520ST models have no modulator. Current models have circuitry for phase locked loop added on (April '86). Newer models will have the phase locked loop on the printed circuit board. The 1040ST (F, FM) has the power supply integrated into the package.

The main components are as follows:

520ST:

- Main board (with/without modulator)
- Keyboard assembly
- RF Shield (upper and lower)
- Plastic case (upper and lower)
- Mouse

1040ST:

- Main board (with/without modulator)
- Keyboard assembly
- RF Shield (upper, lower, and power supply)
- Power supply
- Disk drive
- Plastic case (upper and lower)
- Mouse
- Phase locked loop daughter board (units with modulator)

CASE DESIGN

The 520ST upper case has openings for the keyboard and a lens for the power indicator LED in the front left corner. (Fig. 1.1a).

The 1040ST case has in addition, a lens for the disk drive busy LED in the mid right side of the case (Fig. 1.1b).

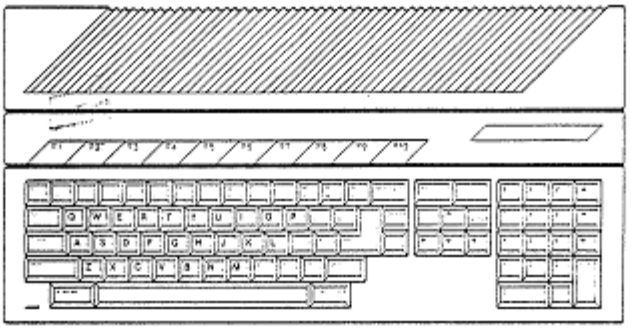


Figure 1.1a
520ST UPPER CASE

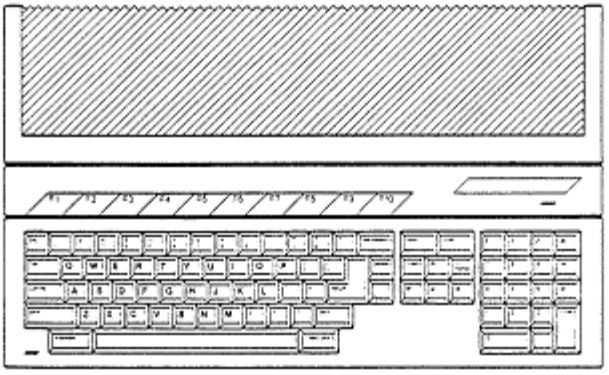


Figure 1.1b
1040ST UPPER CASE

The left side panel of the 520ST has a slot for the expansion cartridge (Fig. 1.2a).

The left side panel of the 1040ST has the cartridge slot and two ports for the MIDI connectors. (Fig. 1.2b).

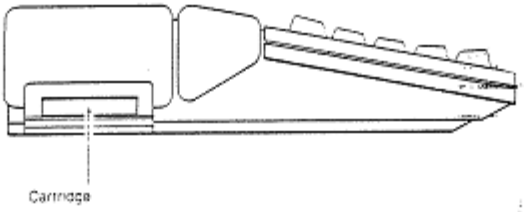


Figure 1.2a
520ST LEFT SIDE PANEL

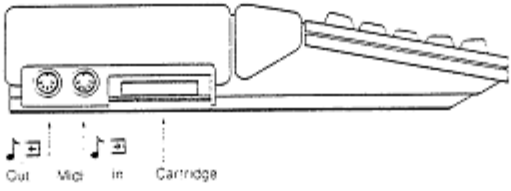


Figure 1.2b
1040ST LEFT SIDE PANEL

The right side panel of the 520ST has slots for the two joystick/mouse ports (Fig. 1.3a).

The right side panel of the 1040ST has a slot for the floppy disk drive. (Fig.1.3b).

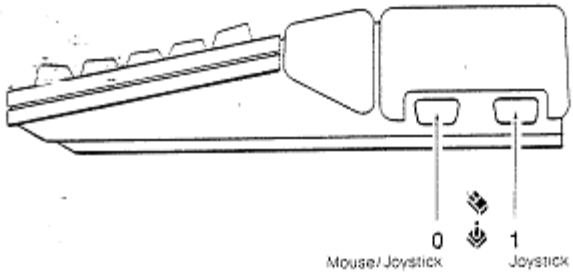


FIGURE 1.3a
520ST RIGHT SIDE PANEL

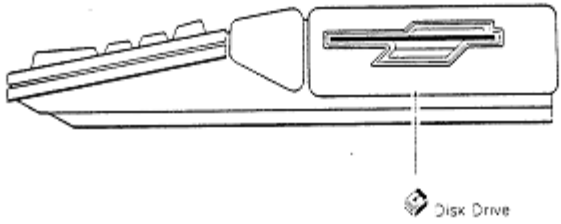


FIGURE 1.3b
1040ST RIGHT SIDE PANEL

The 520ST back panel contains (left to right) the reset button, power switch, D.C. power connector, MIDI ports, television output and channel select (optional), monitor connector, printer connector, RS232 (modem) connector, floppy disk connector, and hard disk connector (Fig. 1.4a).

The 1040ST back panel contains (left to right) the modem (RS232) connector, printer connector, hard disk connector, floppy disk connector, television output and select switch (optional), monitor connector, power switch, A.C. power input, and reset button. (Fig. 1.4b).

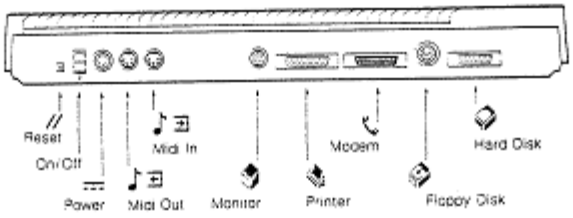


Figure 1.4a
520ST BACK PANEL

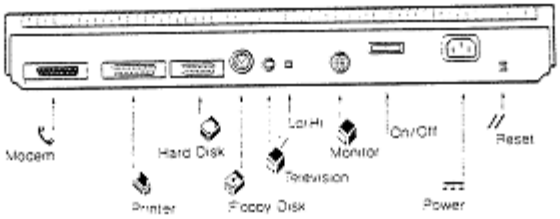


Figure 1.4b
1040ST BACK PANEL

POWER SUPPLY

The 520ST has a separate linear power supply providing regulated +5, +12, and -12 volts. There are no adjustments. The power supply can be disassembled by removing the four rubber pads on the underside, and removing the four screws from under the pads.

Power supply rating:

Current out: 3 A. at 5v., 30 mA. at +12v., 30 mA. at -12v.

Max. power in: 36 W.

Actual (in system) demand:

Typical current: 1.5 A. at 5v. 3 mA. at +- 12v. if RS232C is inactive. 19 mA at +12v., 18 mA at -12v. if RS232 is active.

The 1040ST has an integral switching power supply providing +5 and +12 volts. There is a 2 Amp. fuse and a voltage adjustment pot (single adjustment for both 5 and 12 volts). Voltage should be adjusted + or - 5% (4.75-5.25v). The power supply has over-current protection; if the fuse is blown, a catastrophic failure is likely, such as shorted primary.

Power supply rating:

Current out: 3 Amperes at 5v., .9 Amperes at +12v.

Max. power in: 33.5 W.

Actual (in system) demand:

Typical current: 2.2 A. at 5v., 160 mA. at +12v.

Max. current: 2.3 A at +5v., 340 mA. at +12 (during disk access).

SECTION TWO
THEORY OF OPERATION

OVERVIEW

The 520ST and 1040 ST share a common architecture, using the same LSI chip set. The most significant difference is the addition of one bank of 512K of RAM, for a total of 1024K (1,048,568 bytes). Except for the additional RAM, the differences between the 520 and 1040 are transparent to software. The hardware can be considered as consisting of a main system (central processing unit and support chips) and several Input/Output subsystems.

Main System

* MC68000 running at 8MHz
* 192 Kbyte Read Only Memory (64k in early versions)
* 1024 Kbyte Random Access Memory
* Direct Memory Access support
* System timing and Bus control
* Interrupt control

Audio/Video Subsystem

* BitMapped video display, using 32k bytes of RAM, relocatable anywhere in memory. There are three display modes available:
    1. 320 x 200 pixel, 16 color palette from 512 selections
    2. 640 x 200 pixel, 4 color palette from 512 selections
    3. 640 x 400 pixel, monochrome
* Monitor interface: RGB, Monochrome, Composite (STM and STFM only)
* Audio output: programmable sound chip
* Television interface (STM and STFM only)

Input/Output Subsystems

* Intelligent Keyboard with 2 button mouse/joystick interface
* Parallel printer interface
* RS-232C serial interface
* Floppy disk drive & connector for external drive
* Hard disk drive interface
* Musical instrument network communication: Musical Instrument Digital Interface (MIDI).

MAIN SYSTEM

The main system includes the microprocessing unit, main memory (ROM and RAM), system control, interrupt control, and general purpose DMA controller.

Microprocessing Unit

The ST's use the Motorola MC68000 16 bit external/32 bit internal data bus, 24 bit address bus microprocessor, running at 8 MHz.

Glue

Glue (named because it holds the system together) is such an important component that it is involved in nearly every operation in the computer. The functions may be summarized as follows:

Clock dividers-- takes the 8 MHz clock and outputs 2 MHz and 500 KHz clocks.

Video timing-- Blank, DE (Display Enable), Vsync, and Hsync are used to generate signals for the video display. There is a Read/Write register in Glue which may be written to configure for 50 or 60 Hz operation (done by the Operating System).

Interrupt priority-- interrupts from the MFP and video timing are coded into four levels of priority on outputs IPl1 and IPL2 to the 68000. These levels correspond to no interrupts, MFP interrupts, VSYNC interrupt, HSYNC interrupt.

Signal and Bus arbitration-- Glue decodes addresses to generate chip selects to the 6850s, MFP, DMA Controller, Programmable Sound Generator, Memory Controller, and ROMs. It receives signals from the MFP, DMA, Memory Controller, to synchronize data transfer. It arbitrates the bus during DMA transfers to prevent CPU and DMA devices from interfering with each other (see DMA below).

Illegal condition detection--Glue asserts Bus Error (BERR) if certain conditions are violated, such as writing to ROM, writing byte sized data to a word sized register, or writing to system memory when the processor is in user mode. Also occurs if a device does not respond within the required time limit. For example, the CPU tries to read from memory and the Memory Controller does not assert DTACK.

Main Memory

Main memory consists of 192 kbytes of ROM and one or two banks (512 Kbyte each) of dynamic RAM. In addition, the cartridge slot allows access to 128 Kbytes of ROM. All memory is directly addressable. The components of the memory system are: ROM, RAM, RAM buffers, Memory Controller, and Glue. The Operating System resides mostly in ROM, with optional segments loaded from disk into RAM.

RAM is organized as 16 bit words and may be accessed 16 bits at a time or 8 bits at a time. Even numbered addresses refer to the high 8 bits of a word and odd addresses refer to the low 8 bits. RAM is made up of 256 kbit X 1 chips; in the 520ST there are 16 chips, giving 512 kbytes, while in the 1040ST there is an additional bank of 16 chips, giving two times the memory, or Mbyte.

RAM memory map:

000008-000800	System memory (priveliged access)
000800-07FFFF	low bank
080000-0FFFFF	high bank (1040 only)

Note: the first 8 bytes of ROM are mapped into addresses These are reset vectors which the 68000 uses on start-up.

The Operating System is located in six 32k x 8 ROM chips in current versions (192k). Some early versions of the 520ST have only two 8k x 8 boot ROMs (16K), and load the operating system from disk into RAM. Even if the O.S. is in ROM, if a boot disk is in the floppy at power-on, the O.S. will load into RAM and take control.

ROM memory map:

high,low	192k	16k
U4,U7	FC0000-FCFFFF	FC0000-FC4000
U3,U6	FD0000-FDFFFF	
U2,U5	FE0000-FEFFFF	

Memory Controller--takes addresses from the address bus and converts to Row Address Strobe (RAS) and Column Address Strobe (CAS). All RAM accesses are controlled by this Atari proprietary chip, which is programmable for up to 4 Megabytes of memory. The Operating System determines how much memory is present and programs the Memory Controller at power-up. The Memory Controller refreshes the dynamic RAMs, loads the Video Shifter with display data, and gives or receives data during direct memory access (DMA).

Glue--decodes addresses for RAM and ROM and asserts output signals to enable these devices (also decodes addresses for most hardware registers to provide chip selects, as well as many other functions. See Glue description above.).

Direct Memory Access

Direct memory access is provided to support both low speed (250 to 500 Kilobits/sec) and high speed (up to 8 Megabits/sec) 8 bit device controllers. The floppy disks transfer data via low speed DMA and the hard disk (or other devices on the hard disk port) transfer at high speed. For DMA to take place, the Memory Controller is given the address of where to take data from or put data in RAM, the DMA Controller is set up (which channel, high speed or low speed, and how many bytes) and the peripheral is given a command to send or receive data. The entire block of data (the size must be given to the DMA Controller and the peripheral before the operation starts) is then transferred to or from memory without intervention by the CPU.

For example, in a transfer of a sector from the floppy to memory, the floppy controller will signal the DMA Controller that a byte is ready by asserting FDRQ, the DMA chip will read the byte and signal Glue, Glue will signal the Memory Controller, and the Memory Controller will read the byte from the DMA Controller and place it in the address which was set up previously. The DMA Controller will then wait for the next byte from the floppy controller, and the process will repeat until the specified number of bytes has been transferred. Transfers from memory to floppy are similar. The floppy initiates every transfer by requesting data on FDRQ.

At high speed (hard disk port), there is a difference: as a byte is ready to transfer to or from the DMA chip, the DMA Controller will assert ACK to let the peripheral know the byte is available or has been read. The DMA Controller can store up to 32 bytes in internal memory. This is necessary if the 68000 is using the bus, and the DMA must wait to transfer to memory. Data may be input from the port without being lost or slowing down the transfer speed.

MFP Interrupt Control

The 68901 MFP handles up to 16 interrupts. Currently all but one are used. Each interrupt can be masked off or disabled by programming the MFP. The 8 inputs are also directly readable by the CPU. When the MFP receives an interrupt input, or generates an interrupt internally, if the interrupt is enabled, MFPINT will be driven low. When the CPU is ready to respond, it signals interrupt acknowledge (FC0-2 high and VMA low) and Glue will assert IACK (interrupt acknowledge). The MFP will assert DTACK and put a vector number on the data bus, which the CPU will read and use to calculate the address of the interrupt routine.

The interrupts controlled by the MFP are: monochrome monitor detect (MONOMON), RS232 (including CTS, DCD, RI), disk (FDINT and HDINT), parallel port BUSY, display enable (DE, equals start of display line), 6850 IRQs for keyboard and MIDI data, and MFP timers.

Not all I/O operations use interrupts. The CPU can also poll the MFP while waiting for an operation to complete.

The MFP has four timers, used by the Operating System for event timing and used by the RS232 port for transmit and receive clocks.

AUDIO/VIDEO SUBSYSTEM

The video subsystem consists of the video display memory, the Memory Controller, Glue, a graphics control chip (Video Shifter), some discrete components to drive the video output, and an RF modulator (STFM version). The audio subsystem consists of a Programmable Sound Generator chip with a transistor output amplifier.

Video Shifter

There are 16 color palette registers in the shifter. All 16 are may be used in low resolution, 4 may be used in high resolution, and only one is used in high resolution (actually, only bit 0 of register 0 is used for inverse/normal video). Each palette is programmed for 8 levels of intensity of red, blue, and green, so there are 8 x 8 x 8 = 512 colors possible. For a given pixel, the color which is displayed is taken from the palette referred to by getting information from each logical plane (see description of video display memory below). The shifter will output the red, green, and blue levels specified by that palette; note there are three outputs for each color. Each output is either on or off. Thus, the number of possible output levels is 2 to the 3rd power = 8. The three outputs are summed through a resistor network to proportion the voltage level to give 8 equal steps. In monochrome mode, the color palettes are bypassed and there is a separate output.

Video Display Memory

Display memory is part of main memory with the physical screen origin located at the top left corner of the screen. Display memory is configured as 1, 2, or 4 (high, medium, or low resolution) logical planes interwoven by 16 bit words into contiguous memory to form one 32 Kilobyte physical plane starting at a 256 byte half page boundary. The starting address of display memory is placed in the Memory Controller's Video Base Address register by the Operating System or application. The Memory Controller will load display information into the Video Shifter 16 bits at a time, and the Video Shifter will decode this information to generate a serial display stream. In monochrome mode, each bit represents 1 pixel on or off. In color, bits are combined from each plane to generate the correct level of red, green, and blue.

For example, in low resolution (4 planes) 4 words are loaded into the Video Shifter for each word (16 pixels displayed on the screen. The Video Shifter combines bit 0 from each word to form a four bit number (0-15), and takes the color from the palette referenced by that number (e.g. 0101=5, use color from palette register 5) and outputs those levels, then takes bit 1 from each plane and outputs the color from the palette referenced by those four bits, etc.

Glue

Glue provides timing control to the Memory Controller, video output, and monitor/RF output. VSYNC input to the Memory Controller causes the starting address of the display memory to be reloaded into the address counter during vertical blanking. DISPLAY ENABLE (DE) tells the Memory Controller and Video Shifter that a display line is being scanned and data should be loaded into the Video Shifter. BLANK shuts off the video output from the Video Shifter during periods when the scan is not in a displayable part of the screen. VSYNC and HSYNC both go to the monitor output and RF modulator. These signals synchronize the monitor or T.V. vertical and horizontal sweep to the display signal.

Memory Controller

In addition to the inputs from Glue mentioned above, there are two output control signals associated with video. DCYC strobes data from display memory into the Video Shifter. CMPCS (color map select) is active only when changing the color attributes in the color palettes.

Sound Synthesizer

The YM2149 Programmable Sound Generator (PSG) produces music synthesis, sound effects, and audio feedback (e.g. alarms and key clicks). The clock input is 2 MHz; the frequency response range is 30 Hz to 125 KHz. There are three sound channels output from the chip, which are mixed and sent to the monitor speaker.

The PSG is also used in the system for various I/O functions relating to printer port, disk drive, and RS232.

Video Interface

The two types of interface are provided in the base ST's are analog RGB and monochrome. The STM and STFM versions have in addition composite and modulated RF outputs. The presence of a monochrome monitor is detected by the MONOMON input (when a monochrome monitor is connected, it will be low). The possible displays are:

Monochrome: single emitter follower amplifier driving the output of the Video Shifter.

RGB: resistor network sums outputs for each color. The three colors each have an emitter follower amplifier to drive output.

Composite (STM and STFM): the outputs of the emitter

followers are input to the modulator box, where the vertical and horizontal sync signals are added to form the composite signal.

Television (STM and STFM models): the composite signal is modulated onto an RF carrier. The signal is locked onto the color burst frequency by the phase locked loop (PPL). Without the PPL, the colors will shift or dance on the T.V. screen. The PPL was not included in the printed circuit design of early versions, and is a hand wired modification. On some versions of the 1040ST, the PPL is on a small daughter board just in front of the shield enclosing the Video Shifter.

Monitor Inputs:

Hsync—TTL level, negative, 3.3 k ohm.
Vsync—TTL level, negative, 3.3 k ohm.
Monochrome—digital 1.0V P-P, 75 ohm.
R,G,B—analog 0-1.0V P-P, 75 ohm.
Audio—1V. P-P, 1k ohm.

Monitor

1 — Audio Out
2 — Composite Video
3 — General Purpose Output
4 — Monochrome Detect
5 — Audio In
6 — Green
7 — Red
8 — Plus 12-Volt Pullup
9 — Horizontal Sync
10 — Blue
11 — Monochrome
12 — Vertical Sync
13 — Ground

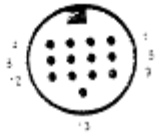


Figure 1.4
Monitor Port

Musical Instrument Communication

The Musical Instrument Digital Interface (MIDI) allows the integration of the ST with music sysnthesizers, sequencers, drum boxes and other devices possessing MIDI interfaces. High speed (31.25 Kilobaud) asynchronous current loop serial communication of keyboard and program information is provided by two ports, MIDI OUT and MIDI IN (MIDI OUT also supports the optional MIDI THRU port). MIDI specifies that data consist of 8 data bits preceded by one start bit and followed by one stop bit.

Communication takes place via a 6850 ACIA. The CPU reads and writes to the 6850 in response to interrupts which are passed from the 6850 to the MFP interrupt controller. The system is interfaced to the outside via two inverters on the transmit side and an LED/photo-transistor chip on the input side. The input signal is routed around through two inverters to the output connector where it is called MIDI THRU in order to allow chaining of multiple devices on the MIDI bus.

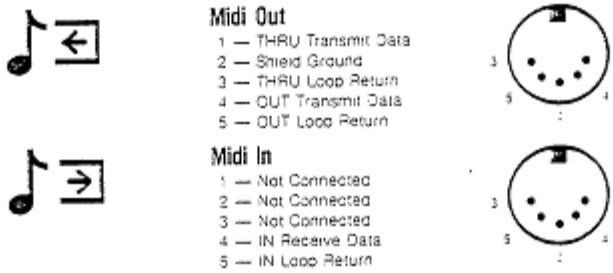


Figure 1.5
MIDI PORTS

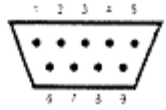
Intelligent Keyboard

The keyboard transmits make/break key scan codes, ASCII codes, mouse data, joystick data, in response to external events, and time-of-day data (year, month, day, hour, minute, second) in response to requests by the CPU. Communication is controlled on the main board by a 6850 device and on the keyboard assembly by the 1MHz 8 bit HD6301 Microcomputer Unit. The HD6301 has internal RAM and ROM. Included in ROM are self-test diagnostics which are performed at power-up and whenever the RESET command is sent over the serial communication line by the CPU. The MC6850 is read and written to by the CPU in response to interrupts which are passed to the CPU by the MFP interrupt controller.

The 2 Button Mouse is an opto-mechanical device with the following characteristics: a resolution of 100 counts/inch, a maximum velocity of 10 inches/second and a maximum pulse phase error of 50 percent. The joystick/mouse port has inputs for up, down, left, right, right button, left button. The right button equals the joystick trigger, and the left button is wired to the second joystick port trigger. The joystick has four directions (up, down, etc.) and one trigger.

Mouse/Joystick

1 — Up/XB
2 — Down/XA
3 — Left/YA
4 — Right/YB
5 — Not Connected
6 — Fire/Left Button
7 — +5VDC
8 — Ground
9 — Joy1 Fire/Right Button



Joystick

1 — Up
2 — Down
3 — Left
4 — Right
5 — Reserved
6 — Fire Button
7 — +5VDC
8 — Ground
9 — Not Connected

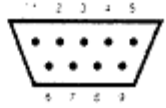


Figure 1.6
MOUSE/JOYSTICK PORTS

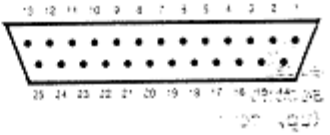
Parallel Interface

The parallel port is primarily intended as a Centronics type printer interface, but can also be used as a general purpose I/O port. Centronics STROBE and BUSY are supported. BUSY is read by the MFP chip. Data and strobe signals are output by the YM2149 PSG chip. Not all Centronics printers are compatible with this port. The current loading on the data lines should not exceed 2.3 mA. (This corresponds to a 2.2k ohm resistor pull-up on the printer side.)

The port can be programmed to be input or output. The PSG chip is read directly by the CPU, with Glue doing address decode to provide chip select.

Printer

1 — STROBE
2 — Data 0
3 — Data 1
4 — Data 2
5 — Data 3
6 — Data 4
7 — Data 5
8 — Data 6
9 — Data 7
10 — Not Connected



11 — BUSY
12-17 — Not Connected
18-25 — Ground

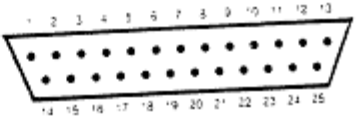
Figure 1.7
PRINTER PORT

RS232C Interface

The RS232C interface provides asynchronous serial communication with five handshake control signals: Request to Send and Data Terminal Ready are output by the PSG chip; Clear to Send, Data Carrier Detect, and Ring Detect are input to the MFP chip. The MFP contains a USART (Universal Synchronous/Asynchronous Receiver/Transmitter) which handles dat transmission and reception. The 2.4576 MHz clock to the MFP is divided by the timer D (pin 16) output of the MFP to provide the basic clock for receiver and transmitter. Data rate of 50 to 19200 bits per second are supported. 1488 line drivers and 1489 line receivers with +/- 12v. supply meet the EIA RS232C standard for electrical interface.

Modem

1 — Protective Ground
2 — Transmitted Data
3 — Received Data
4 — Request to Send
5 — Clear to Send
6 — Not Connected
7 — Signal Ground
8 — Data Carrier Detect
9-19 — Not Connected
20 — Data Terminal Ready



21 — Not Connected
22 — Ring Indicator
23-25 — Not Connected

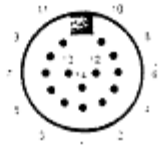
Figure 1.8
RS 232 PORT

Disk Drive Interface

The ST computers have a built-in floppy disk controller (a Western Digital 1772) and logic for selecting up to two single or double sided drives. The 1040 ST has one built-in floppy disk drive and provision for one external disk drive. The Western Digital WD1772 Controller services both drives. Drive and side selection is done by outputs on the YM2149 PSG chip. The CPU reads and writes to the 1772 through the DMA Controller. The 1772 interrupts the CPU on the INTR line, via the MFP interrupt controller. The 1772 accepts high level commands, such as seek, format track, write sector, read sector, etc. and passes data to the DMA Controller (see DMA controller under Main System, above, for details on DMA transfer). The 1772 interrupts the CPU when the operation is complete. The CPU is freed from much of the overhead of disk I/O.

Floppy Disk

1 — Read Data
2 — Side 0 Select
3 — Logic Ground
4 — Index Pulse
5 — Drive 0 Select
6 — Drive 1 Select
7 — Logic Ground
8 — Motor On
9 — Direction In
10 — Step
11 — Write Data



12 — Write Gate
13 — Track 00
14 — Write Protect

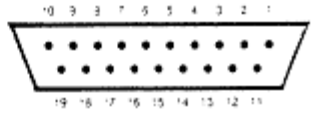
Figure 1.9
FLOPPY PORT

Hard Disk Interface

The hard disk drive interface is provided through the DMA controller; the hard disk controller is off-board and is board and is sent commands via an SCSI-like (Small Computer System Interface) command parameter block. Data is transferred via DMA. Writing to the external controller causes HDCS (Hard Disk Chip Select) to go low and CA1 to go high. DMA transfers are controlled by the external device. When data is available, or the device is ready to accept data, HDRQ will be driven high by the external controller. The DMA chip must respond within 250 nanoseconds with ACK (low) to acknowledge that data is on the bus or has been read from the bus. The Memory Controller feeds data to or accepts data from the DMA Controller. Transfers can take place at up to 1 Mbyte/second.

Hard Disk

1 — Data 0
2 — Data 1
3 — Data 2
4 — Data 3
5 — Data 4
6 — Data 5
7 — Data 6
8 — Data 7
9 — Chip Select
10 — Interrupt Request
11 — Ground
12 — Reset
13 — Ground



14 — Acknowledge
15 — Ground
16 — A1
17 — Ground
18 — Read/Write
19 — Data Request

Figure 1.10
HARD DISK PORT

SYSTEM STARTUP

After a RESET (power-up or reset button) the 68000 will start executing at the address pointed to by locations 4-7, which is ROM (Glue maps 8 bytes of ROM at FC0000-7 into the addresses 0-7). Location 000004 points to the start of the operating system code in ROM (FC0000-FEFFFF). The following sequence is then executed:

1. Perform a reset instruction (outputs a reset pulse).
2. Read the longword at cartridge address FA0000. If the data read is a "magic number", execute from the cartridge (diagnostic cartridge takes over here). If not, continue.
3. Check for a warm start (see if RAM locations were previously written), initialize the memory controller, and continue running the application which was running before the reset if it was a warm start.
4. Initialize the PSG chip, deselect disk drives.
5. Initialize color palettes and set screen address.
6. If not a warm start, zero memory.
7. Set up operating system variables in RAM.
8. Set up exception vectors.
9. Initialize MFP.
10. Set screen resolution.
11. Attempt to boot floppy; attempt to boot hard disk; run program if succeeded.
12. If no boot disk, the 16k boot ROM version will prompt the user to insert the system disk. The full 192k version will bring up the desktop.

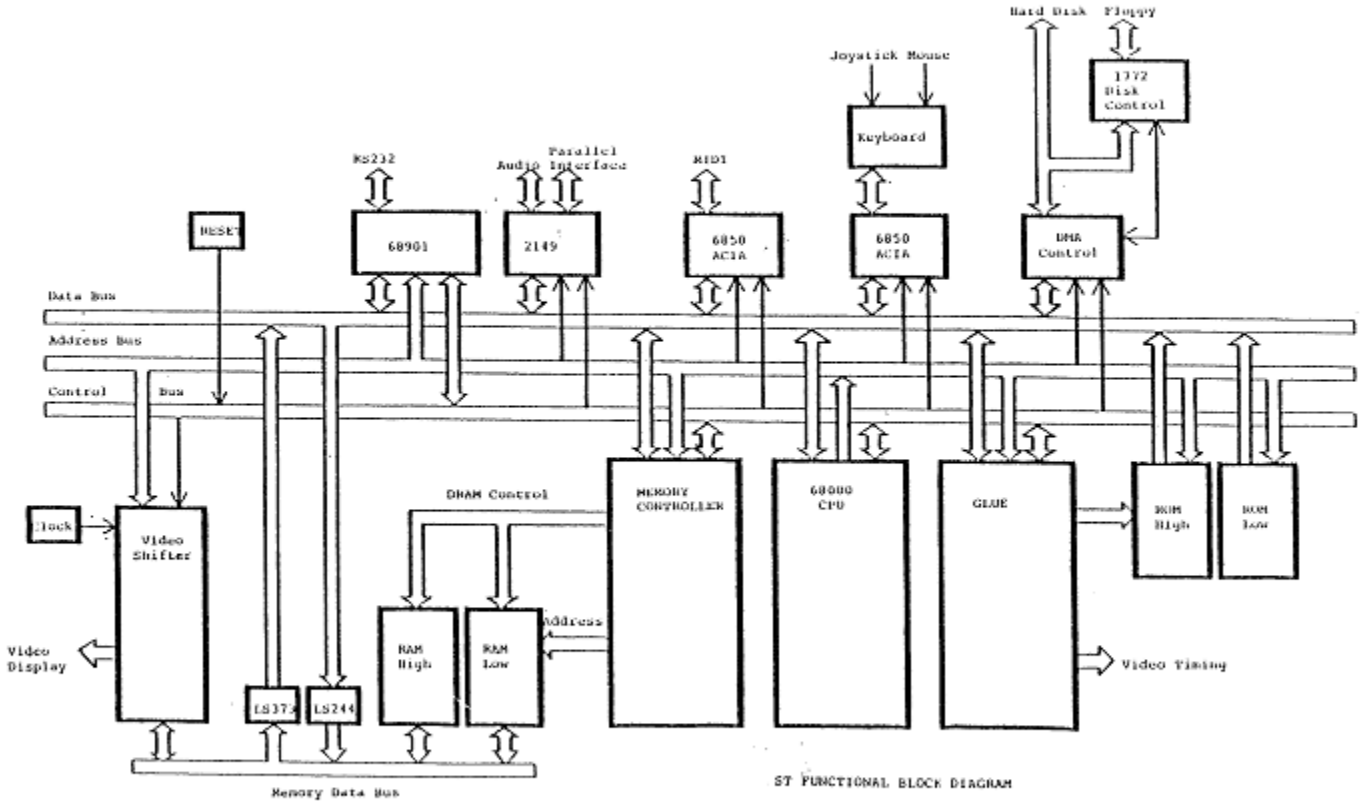
SYSTEM ERRORS

The 68000 has a feature called exception processing, which takes place when an interrupt or bus error is indicated by external logic, or when the CPU detects an error internally, or when certain types of instructions are executed. An exception will cause the CPU to fetch a vector (address to a routine) from RAM and start processing at the routine pointed to by the vector. Exception vectors are initialized by the operating system. Those exceptions which do not have legitimate occurances (interrupts being legitimate) have vectors pointing to a general purpose routine which will display some number of bombs showing on the screen (mushroom clouds in older versions of disk loaded operating system). The number of bombs equals the number of the exception which occurred.

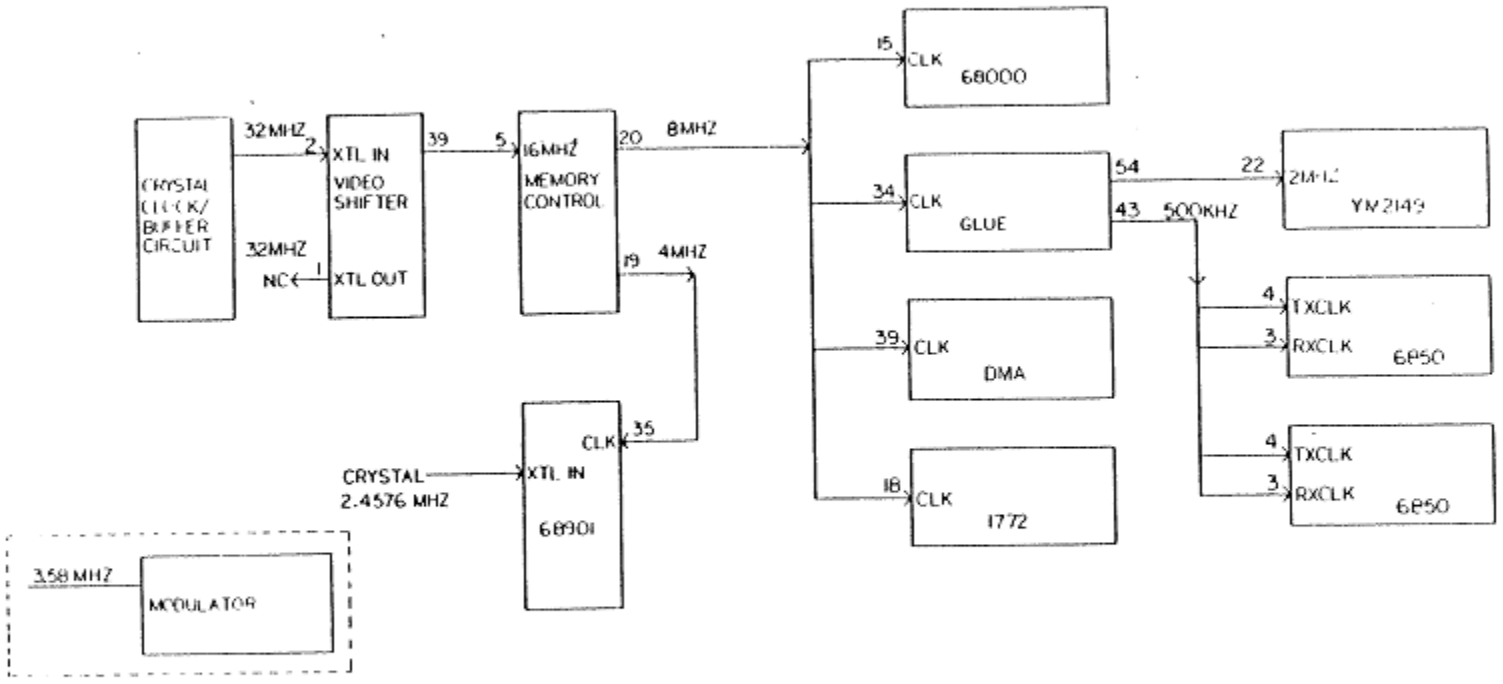
System errors may or may not be recoverable. Errors in loading files from disk will cause the system to crash, necessitating a reset. Verify the diskette and disk drive before attempting to repair the computer.

Number of bombs and meaning
(Nos. 26,28,30, and 64-79 will not bomb, as they are legitimate.)

2 Bus Error. Glue asserted bus error or CPU detected an error.
3 Address Error. Processor attempted to access word or long word sized data on an odd address.
4 Illegal Instruction. Processor fetched an instruction from ROM or RAM which was not a legal instruction.
5 Zero Divide. Processor was asked to perform a division by zero.
6 Chk Instruction. This is a legal instruction, if software uses this, it must install a handler.
7 Trapv Instruction. See Chk instruction.
8 Priviledge Violation. CPU was in user mode, tried to access a location in supervisor address space.
9 Trace. If trace bit is set in the status register, the CPU will execute this exception after every instruction. Used to debug software.
10 Line 1010 Emulator. CPU read pattern 1010 as an instruction. Provided to allow user to emulate his own instructions.
11 Line 1111 Emulator. See Line 1010 Emulator.
12-23 Unassigned, should be no occurrence.
24 Spurious Interrupt. Bus error during interrupt processing.
25-31 Autovector Interrupt. Even numbered vectors are used, others should have no occurrence.
32-63 TRAP Instruction. CPU read instruction which forced exception processing.
64-79 MFP interrupts.
80-255 User interrupts.



ST FUNCTIONAL BLOCK DIAGRAM



ST SYSTEM CLOCKS

SECTION THREE
TESTING

OVERVIEW

This section pertains to the test equipment, diagnostic software, and test procedures used to verify correct operation and repair the 1040 ST computer. The diagnostic cartridge should be used if possible. If the unit gives no display or RS232 output when running the cartridge, see "Troubleshooting a Dead Unit" below.

Since the level of complexity in the ST system is high, it should not be expected that this document can cover all possible problems or pinpoint the causes; rather, the intent here is to give a systematic approach which a technician can use to narrow down a problem to its most likely source. Experience in troubleshooting computer systems is assumed. Knowledge of the 68000 processor may be helpful. Economics will be an important consideration; due to the low cost of the ST computer line, little time can be justified in troubleshooting down to the component level when it may be cheaper to replace the entire assembly. Fortunately, many of the more expensive (and critical) components are socketed, making verification and replacement fast.

TEST EQUIPMENT

The following equipment will be needed to test the ST computer:

* Atari SC122 RGB Monitor (or similar)
* Atari SM124 Monochrome Monitor (or similar)
* Atari SF354 or SF314 Floppy Disk Drive
* ST Port Test Fixture
* RS232 Loop-Back Connector
* MIDI Loop-Back Cable
* ST Test Diagnostic Cartridge (Revision 3.5 or later)
* 2 Blank diskettes

In addition, the following items will be needed to troubleshoot and repair failed computers:

* 100MHz Oscilloscope
* Small Hand Tool Kit
* Spare Parts

TEST CONFIGURATION

Connect cables from test fixture into the hard disk port, parallel port, and joystick/mouse ports. The joystick cables should be plugged in so that, if the fixture ports were directly facing the computer ports, the cables would not be crossed. Plug the RS232 and MIDI loopback connectors into their ports. Plug a color monitor into the monitor output (monochrome can be used as a replacement) and insert the test cartridge (EPROMs face down). Power on the unit. Some test will be run automatically; in a few seconds the menu screen should appear. If the screen appears, skip down to "ST Diagnostic Cartridge", below. If not, read next section "Troubleshooting a Dead Unit".

TROUBLESHOOTING A DEAD UNIT

In the event that the system is correctly configured and powered and no display appears, this is the procedure to use for determining the problem. This assumes elementary steps have been taken, such as checking the LED in the forward left corner of the computer to verify the unit is powered and making sure the monitor is working.

1. Connect a dumb terminal to the RS232 port of the unit under test (U.U.T.), insert the Diagnostic Cartridge into the U.U.T., and power on the unit. If the Diagnostic Cartridge messages appear on the display of the terminal, use the diagnostic to troubleshoot the computer. If not, the computer will have to be disassembled to troubleshoot. Refer to "Diagnostic Cartridge" below and/or the Diagnostic Cartridge Troubleshooting Guide for information on using the cartridge.

If no activity is seen on the RS232 port or display, continue with (2) below.

The terminal should be set up for 9600 bps, 8 bits of data, 1 stop bit, no parity. Another Atari ST can be used as a terminal; use the VT52 emulator. (One of the menu selection under the DESK window in the GEM Desktop. You will need to boot the Desk Accessories files from disk to do this.) Use the default configuration.

2. Disassemble the computer so that the printed circuit board is exposed (see Section 4, Disassembly). Power up the computer. Using an oscilloscope, verify the 8MHz clock to the 68000 CPU. Replace oscillator if necessary. Then check pin 17 (HALT) of the 68000 CPU. It should be a TTL high. If so, go on to 3 below. If not, the CPU is halted. The reasons may be: (1) bad reset circuit, (2) double bus error, 3) bad CPU. Check (1) by observing signal on input of the two inverters on the HALT line. Check (2) by observing pin 22 of the CPU (BERR) as the unit is powered on. It should be high always. If there are logic low pulses, some component is malfunctioning and Glue is generating the error. Verify the clocks to Glue and Memory Controller and replace these

components to verify them. If still failing, the CPU is unable to read ROM or there is a component which is not responding to a read or write by the CPU, probably the MFP 68901 or DMA Controller. The MFP should respond to an MFPCS with DTACK. The DMA chip should respond to FCS by asserting RDY. There is no way to check (3) other than by elimination of the other two possiblities, although a hot CPU (too hot to touch for more than a second) strongly indicates a bad CPU.

3. If the CPU is not halted, it should be reading instructions from ROM (cartridge, if installed) and data and address lines will be toggling. (If not, replace CPU.) At this point, there is the possibility that both the video and RS232 subsystems are failing. Verify the output of the MFP chip (pin 8) while powering on the unit with the cartridge installed. If data is being sent, trace it through the 1488 driver. Note that + and - 12v. is required for RS232. If all looks good, there may be something wrong with the connection to the terminal.

Verify also the output of the Video Shifter. If using an RGB monitor, check the outputs to the summing resistors for R, G, and B. Note that if BLANK is not going high, no picture will be possible. If using monochrome, check output pin 30. Also check the input to the MFP, pin 29, MONOMON. Note that if the CPU does not read a low on this signal on power-up, it will cause RGB output on the Video Shifter.

If the Video Shifter is outputting a signal, but the picture is unreadable, there is probably a problem with screen RAM. The cartridge should be used to diagnose this problem, with the RS232 terminal as a display device.

ST DIAGNOSTIC CARTRIDGE

The ST Diagnostic Cartridge is used to detect and isolate component failures in ST computers (520 and 1040). There are several revisions; this document refers to revision 3.5. Users of earlier versions should refer to the appropriate Troubleshooting Guide. This section gives a brief guide to use with a description of each test; for more detail on troubleshooting, refer to the Troubleshooting Guide. Note that RAM failures in low memory require an RS232 terminal to troubleshoot (see below).

Power-up

The diagnostic program performs several tests on power-up. In particular, the message "Testing MFP, Glue timing, Video will appear, and the screen will appear scrambled for a few seconds before the menu is printed. The screen will turn red (dark background in monochrome) if an error occurs in the initial testing, with a message indicating the failure. The lowest 2 Kbytes of RAM is tested on power-up; if a location fails, the error will be printed to the RS232 device. It is assumed that if RAM is failing, the screen may not be readable and program execution will fail because there is no stack or system variables. The program will continue to test RAM and print errors, but no screen will be displayed (the screen may turn red). Repair RAM.

If the keyboard fails, it will be inactivated. The user must connect a terminal to the RS232 port. The diagnostic program looks for keystrokes from the RS232 device. The terminal should be set up for 9600 bps, 8 bits of data, 1 stop bit, no parity. Another Atari ST can be used as a terminal; use the VT52 emulator. (One of the menu selection under the DESK window in the GEM Desktop. You will need to boot the Desk Accessories files from disk to do this.) Use the default configuration.

If the display is unreadable, the RS232 terminal should be used. All messages are printed to the RS232 port as well as the screen.

Test Menu

The normal screen will be dark blue with white letters. The title and revision number are displayed at the top, with the amount of RAM below, and a test menu below that. To select tests, the user types the keys corresponding to those tests, and then the return key. Many iterations of the test or tests chosen can be run by typing in the number of cycles just before typing RETURN. Typing a zero will cause the test sequence to run continuously. To stop a cycle before completion, hit the escape key (there may be some delay in some tests before the test stops). As each cycle completes, the total numbers of cycles will be displayed on the screen.

Below the test selections are four options:

* Install disk drive--specifies the floppy drives to test

* Run All Tests--runs all tests except the ones which require operator interaction.

* Examine/Modify memory--allows user to read and modify memory locations in the ST, including hardware registers.

* Help--gives brief explanation of some features of the program.

Summary of Tests

RAM--tests in three stages: low 2 kbytes, middle (up to 64k), and 64k to top. Writes all 1s, all 0s, counting pattern (data=address low word), reverse counting pattern (data= complement of address low word). Finally, checks addressing at 64k boundaries by writing unique pattern in last 256 bytes of each 64k block. An error causes the address to be displayed, followed by the data which was written and data which was read.

ROM--reads all bytes from operating system ROMs and calculates the checksums. Compares against known values of checksums and determines if good or bad.

COLOR--verifies the Video Shifter. Seven color bands are displayed: red, green, blue, cyan, magenta, yellow, and white. Each band consists of 8 levels of intensity. All 16 color palettes are represented, each palette is a vertical strip across the screen. The offset at the right edge of the screen is the border between palette 15 and palette 0 (border palette). All 16 palettes are written to during a scan line, by the time the 16th palette is displayed, the first palette has been written with the next color, so when the scan gets to the border, the next color is displayed.

The operator should see that there are no gaps or missing scan lines in the display. If lines are missing, check the three outputs on the Video Shifter for that color, and verify the values of the resistors on the output. Too low a brightness setting on the monitor will cause the monitor not to distinguish between fine levels, making it appear there are only four levels being output.

KEYBOARD--two types of test are run. The keyboard self-test is done first, and if this passes, a screen is displayed representing the keyboard. The operator presses keys and observes that the corresponding character on the screen changes (reverses background color). If multiple tests have been selected, only the self-test is run.

The self-test checks communication between the CPU and the keyboard microcomputer, and checks RAM and ROM in the keyboard microcomputer, and scans the keyboard for stuck keys.

MIDI--sends data out the MIDI port, (data loops back through the

cable) and reads from the input and verifies the data is correct. This also tests the interrupt from the 6850 through the MFP chip.

SERIAL RS232--tests the RS232C control lines (which are tied together by the loopback connector) and data loopback. Checks data transmissing/receiving using polling method first, then using interrupts. Data is transmitted at 300, 600, 1200...19200 bps. Data transmission is performed by the MFP and the 1488 and 1489 driver and receiver chips. Interrupts are a function of the MFP. Control lines are output by the PSG chip and input on the MFP. Note that this test does not thouroughly test the drive capability of the port. If the test passes, but the unit fails in use, it is likely that the 1488 or 1489 chips are bad.

AUDIO--outputs low to high sweep on each of the three sound channels. If single test is selected, the test will repeat continuously until a key is pressed. In mutiple test mode, only one test is performed. If a channel is missing, replace the PSG chip. If no sound is heard, verify the output of the chip with an oscilloscope, and trace the signal to the monitor output connector. If no output from the PSG, verify the PSG is being selected by running the printer port or RS232 test.

TIMING--this test is run on power-up as well as being selectable from the menu. The MFP timers, the Glue timing for VSYNC and HSYNC, and the Memory Controller video display counters are tested. The video display test redirects display memory throughout RAM and verifies that the correct addresses are generated. Odd patterns may flash on screen as this test is run.

DMA PORT--writes four sectors (2048 bytes) of data to the RAM on the port test fixture via high speed DMA, reads it back, and verifies the operation was performed correctly.

FLOPPY DISK--for each disk installed, formats, writes, and reads tracks 0, 1, and 79 of side 0. If double sided, formats and writes track 79 of side 1 and verifies that side 0 was not overwritten. If no disks are installed, checks to see what drives are online and if they are double or single sided. To assure that the drive are correctly tested, the operator should install (menu option) before calling the test. Once the test is run, the drives become installed, and will be displayed on the menu screen (below the RAM size).

PRINTER/JOYSTICK--uses the port test fixture to test parallel printer port and joystick ports. Parallel port test writes to a latch on the test fixture and reads back data. Joystick port test outputs data on the parallel port, which is directed through the test fixture to the joystick ports. The keyboard reads the joystick data in response to commands from the CPU.

HIGH RESOLUTION MONITOR--when this test is selected, a message is displayed to connect the monochrome monitor. The CPU waits for an interrupt from the MONOMON input to the MFP, and when received

(the operator connects the monochrome monitor), changes the display to high resolution. The display screen shows horizontal and vertical lines, each 2 pixels in width. When the operator sees the display is correct, he unplugs the monochrome monitor and reconnects the RGB monitor and the display should return to normal.

ERROR CODES QUICK REFERENCE

This is a very brief summary of all error code which may occur when running the diagnostic. All errors are explained in greater detail in the Diagnostic Cartridge Troubleshooting Guide.

INITIALIZATION (Errors occuring before the title and menu appear.)

I1 RAM data line is stuck.
I2 RAM disturbance. Location is altered by write to another location.
I3 RAM addressing. Wrong location is being addressed.
I4 MMU error. No DTACK after RAM access.
I5 RAM sizing error. Uppermost address fails.

EXCEPTION (may occur at any time)

E1—E5 not used
E6 Autovector error. IPL0 is grounded or 68000 is bad.
E7 Spurious interrupt. Bus error during exception processing.
E8 Internal Exception (generated by 68000).
E9 Bad Instruction Fetch.
EA Address error. Tried to read an instruction from an odd address or read or write word or long word at an odd address. Usually this error is preceeded by a bus error or bad instruction fetch.
EB Bus error. Generated internally by the 68000 or externally by Glue. Usually caused by device not responding. Displays the address of the device being accessed.

RAM

R0 Error in low memory, possibly affecting program execution.
R1 Error in RAM chip.
R2 Address error. Bad RAM chip or memory controller. Address line not working.
R3 Address error at 64k boundary.

KEYBOARD

K0 Stuck key
K1 Keyboard controller is not responding.
K2 Keyboard controller reports error.

MIDI

M0 Data not received.
M1 Data received is not what was sent.
M2 Data input framing error.
M3 Parity error.
M4 Data overrun. Byte was not read from the 6850 before next byte arrived.

RS232

S0 Data not received.
S1 Data received is not what was sent.
S2 Data input framing error.
S3 Parity error.
S4 Data overrun. Byte was not read from the MFP before the next

byte arrived.

S5 IRQ. The MFP is not generating interrupts for transmit or receive.

S6 Transmitter error--MFP.

S7 No interrupt from transmit error (MFP).

S8 No interrupt from receive error (MFP).

S9 DTR--RI. These signals are connected by the loopback connector. Changing DTR does not cause change in RI.

SA DTR--DCD. Same as S9 for these signals.

SB RTS--CTS. Same as S9 for these signals.

DMA

D0 Time-out. DMA did not take place, or interrupt not detected.

D1 DMA count error. Not all bytes arrived. Possible Memory Controller error.

D3 DMA Controller not responding.

TIMING

T0 MFP timers failed.

T1 Vertical sync timing failed.

T2 Horizontal sync timing failed.

T3 Display Enable Interrupt failed.

T4 Memory Controller video address counter failed.

PRINTER AND JOYSTICK PORTS

P0 Printer port error.

P1 Busy (printer port input) failed.

J0 Joystick port 0 failed.

J1 Joystick port 1 failed.

J2 Joystick (keyboard controller) timed-out.

J3 Left button line failed.

J4 Right button line failed.

FLOPPY DISK DRIVE

F0 Drive offline. Not responding to restore (seek track 0).

F1 Format error.

F2 Write error.

F3 Read error.

F4 Seek erro.

F5 Write protected.

F6 Data compare. (Data read not equal to data written.)

F7 DMA error.

F8 DMA count error (Memory Controller counter.)

F9 CRC error.

FA Record not found.

FB Lost data.

FC Side select error.

SECTION FOUR
DISASSEMBLY/ASSEMBLY

1040ST DISASSEMBLY

Use the following procedure to disassemble the 1040ST. Refer to Assembly Drawing, Section 6.

Top Cover/Keyboard Removal

1) Turn unit upside down.

2) Remove the 7 screws from the square holes. These fasten the top case to the bottom. If the printed circuit board is to be exposed, or the disk drive is to be removed, also remove the three screws from the round holes. These hold the disk drive in place.

3) Turn the unit upright and remove the top case.

4) Remove the keyboard by unplugging the keyboard harness connector located in the right front corner.

Disk Drive Removal: lift the disk drive slightly and unplug the power harness connector and the ribbon cable.

Power Supply Removal (the power supply may be left in place and the upper shield removed in one piece for troubleshooting):

1) Remove one screw on the right side of the power supply shield.

2) Straighten the two twist tabs.

3) Lift off the power supply shield from the rear.

4) Unplug the wire harness connector in the right front corner of the power supply.

5) Remove two screws at front corners of power supply.

6) Lift the power supply up out of the main assembly.

Removal of main assembly from bottom case:

1) Remove four screws from the front of the shield/ printed circuit board assembly.

2) If power supply has not already been removed, remove two screws securing the power supply to the case at the front corners of the power supply. This can be done by inserting a screwdriver through the holes in the power supply shield or

by removing the shield.

3) Lift the assembly up from the front and pull forward.

Removal of Shield From Printed Circuit Board:

1) Straighten ten twist tabs.

2) Remove copper tape (if present).

3) Lift upper shield staight up.

Note: now that the major components are exposed, this is a convenient configuration for troubleshooting. The keyboard and disk drive may be re-connected and placed off to the side if those components are needed.

4) Lift printed circuit assembly away from bottom shield. It may be necessary to pull the twist tabs away from the board slightly.

1040ST RE-ASSEMBLY

1) Place insulation panel on Bottom Shield.

2) Place Main Board on top of Bottom Shield over insulator panel.

3) Plug in power supply connector and position power supply with tabs in slots.

4) Align tabs on bottom shield with slots on top shield and fit top shield over main assembly. Twist the tabs to lock in place.

5) Place assembly in lower plastic case.

6) Fasten the power supply to the bottom case at both front corners with two screws. This can be done with the power supply shield in place, using a magnestized screwdriver to hold the screw, or by removing the shield.

6a) If power supply shield was removed from main shield, position it over the power supply. Front tabs slide under slots. Twist rear tabs and replace the screw.

7) Plug disk drive power and ribbon cables into drive (cables go under shield), and position drive over standoffs.

8) Replace four screws at the front edge of the main assembly.

9) Connect Keyboard Harness to Main Board through the opening in the upper shield, and place keyboard on the supporting ribs of the bottom case.

10) Place the top cover over the assembly.

11) Turn over the assembly and replace the ten screws. The three longer screws go in the round holes to secure the disk drive.

WORD OF CAUTION

It is strongly recommended that the computer be retested once in plastic to make sure that the re-assembly was done correctly and there are no shorts to the shield.

520ST DISASSEMBLY

1) Turn unit upside down.

2) Remove the 6 screws from the bottom case.

3) Turn unit upright and remove top case.

4) Remove keyboard from main assembly by unplugging the connector from the right front of the assembly.

5) Remove the 3 screws from the front edge of the printed circuit board, and 3 screws from the rear edge of the printed circuit board (accessed through holes in the metal shield).

6) Remove the printed circuit board assembly from the bottom case.

7) Straighten the ten twist tabs around the edges of the assembly, and remove the top shield.

8) The printed circuit assembly is now exposed. The bottom shield can be removed if needed.

520 ST RE-ASSEMBLY

1) Place insulation sheet on bottom shield.

2) Align the twist tabs so that they will fit through the slots in the printed circuit assembly, and place printed circuit assembly on the bottom shield.

2a) It may be easiest at this point to place the assembly in the bottom case and screw in the 3 screws at the rear before the top shield is put in place. If a magnetized screwdriver or other device can be used to hold the screws in place while inserting them through the holes in the shield, skip this step.

3) Place the top shield over the assembly and twist the tabs to secure in place.

4) Place the shield/board assembly into the bottom case (if not already done in step 2a) and screw in 3 screws at the rear through the holes in the shield, and 3 screws at the front of the printed circuit board.

5) Plug the keyboard connector into the printed circuit board through the hole in the shield in the right front corner and position the keyboard in place on the lower case.

6) Place the upper case over the assembly, turn the unit over, and replace the 6 screws in the bottom case (the longer screws go in the rear).

SECTION FIVE
SYMPTOM CHECKLIST

This section gives a brief summary of common problems and their most probable causes. For more detail, refer to the section on troubleshooting in this document, or the Diagnostic Cartridge Troubleshooting Guide.

DISPLAY PROBLEMS

Symptom	Probable cause
Black screen	No power (check LED), bad Glue chip, bad Video Shifter. See TESTING section, "Troubleshooting a Dead Unit".
White screen	Video Shifter, Glue, Memory Controller, DMA Controller, 68000. Use diagnostic cartridge with terminal connected via RS232 port.
Dots/bars on screen	RAM, Memory Controller, Video Shifter. Use diagnostic cartridge.
One color missing	video summer, buffer, Video Shifter. Check signals with oscilloscope.
Scrambled screen	Glue, Memory Controller. Use diagnostic cartridge.
T.V. output bad	Modulator, phase locked loop. Trace signal with oscilloscope.

DISK DRIVE PROBLEMS

Disk won't boot	Power supply, 1772, DMA Controller, PSG chip, disk drive. See if select light goes on, if not, check PSG outputs. Listen for motor spinning. If not, check power supply. Swap disk drive or try external drive (if testing 1040). If not working, check DMA Controller, 1772 with diagnostic cart.
Disk won't format	1772, DMA Controller, disk drive.
System crash after loading files	Diskette, disk drive, 1772, DMA, or Memory Controller. Swap diskette, retry. Use diagnostic cartridge to check 1772, DMA Controller, Memory Controller; replace disk drive.

KEYBOARD PROBLEMS

Bad keyboard, 6850, MFP.

MIDI PROBLEMS

Bad opto-isolator chip, 6850, inverter (74LS04, 74LS05).

RS232 PROBLEMS

Bad 68901 MFP, receiver, driver, or PSG chips, +/- 12v power supply.

PRINTER PORT PROBLEMS

Bad PSG, MFP chips.

HARD DISK PORT PROBLEMS

Bad DMA Controller, Memory Controller, 1772 (loading the bus).

SECTION SIX
DIAGNOSTIC FLOWCHARTS

This section summarizes in diagramatic form the steps taken in troubleshooting the ST using the diagnostic cartridge. The details of using the cartridge are not shown; this shows the context in which the cartridge would be used, including some problems for which the cartridge would not be useful. Usage of the cartridge is covered in the troubleshooting guide. In general, the user would run all the tests, look up errors in the troubleshooting guide, and take the action recommended.

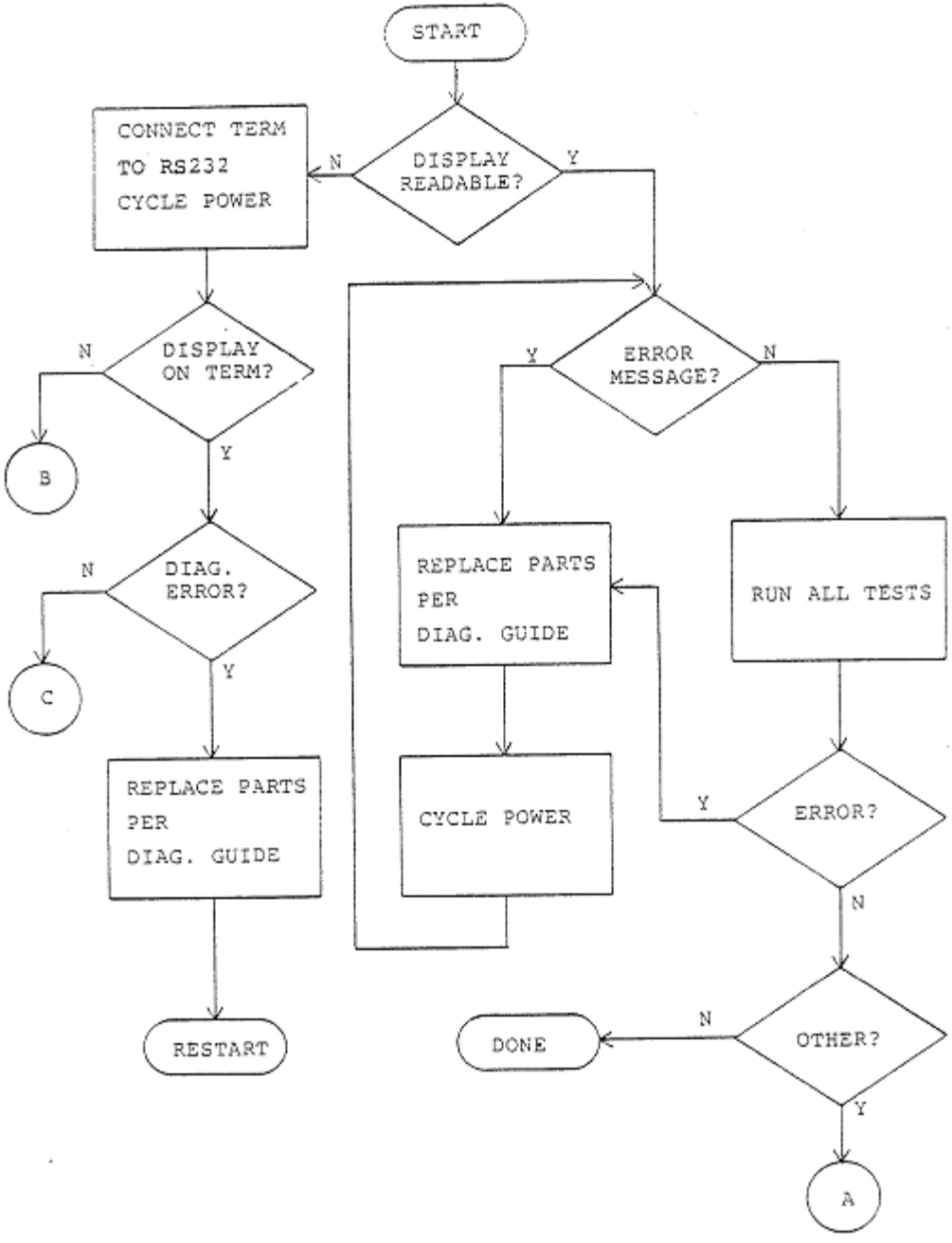
Although a thorough understanding of the system may be necessary in solving some problems, in most cases following the flowchart, reading the documentation on the diagnostic cartridge where necessary, and swapping out the indicated components will result in repair of the problem.

Replacement Procedures

Where replacement is indicated, replace the component (if more than one is indicated, replace one at a time) with a known good part. If other components are later replaced, verify whether the first part is good by replacing in the system once the system has been repaired.

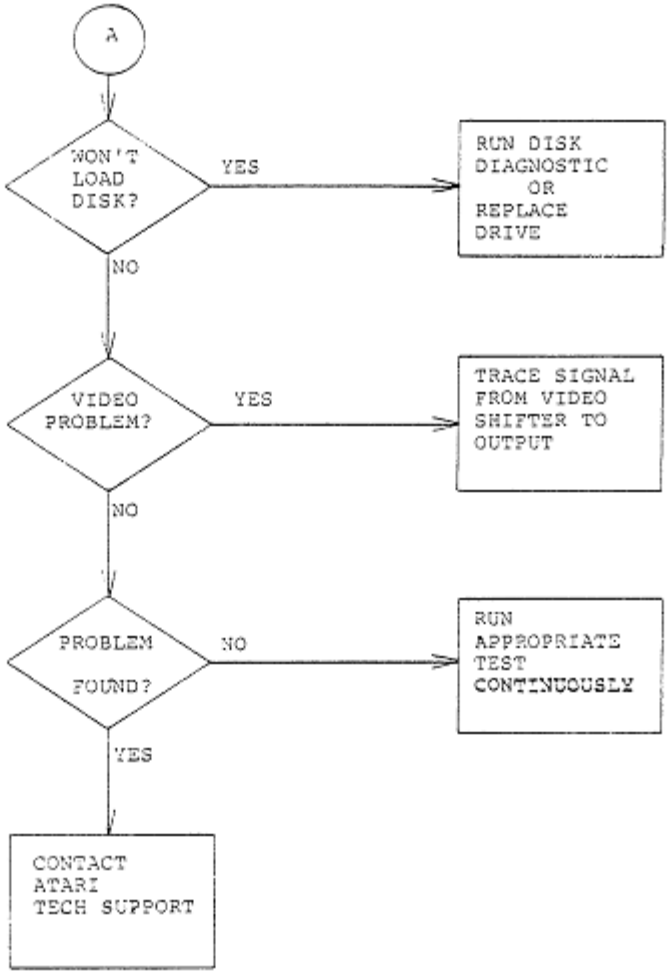
Handling of Integrated Circuits

Extreme care should be taken when handling the integrated circuit chips. They are very sensitive to static electricity and can easily be damaged by careless handling. Keep chips in their plastic carriers or on conductive foam when not in use.

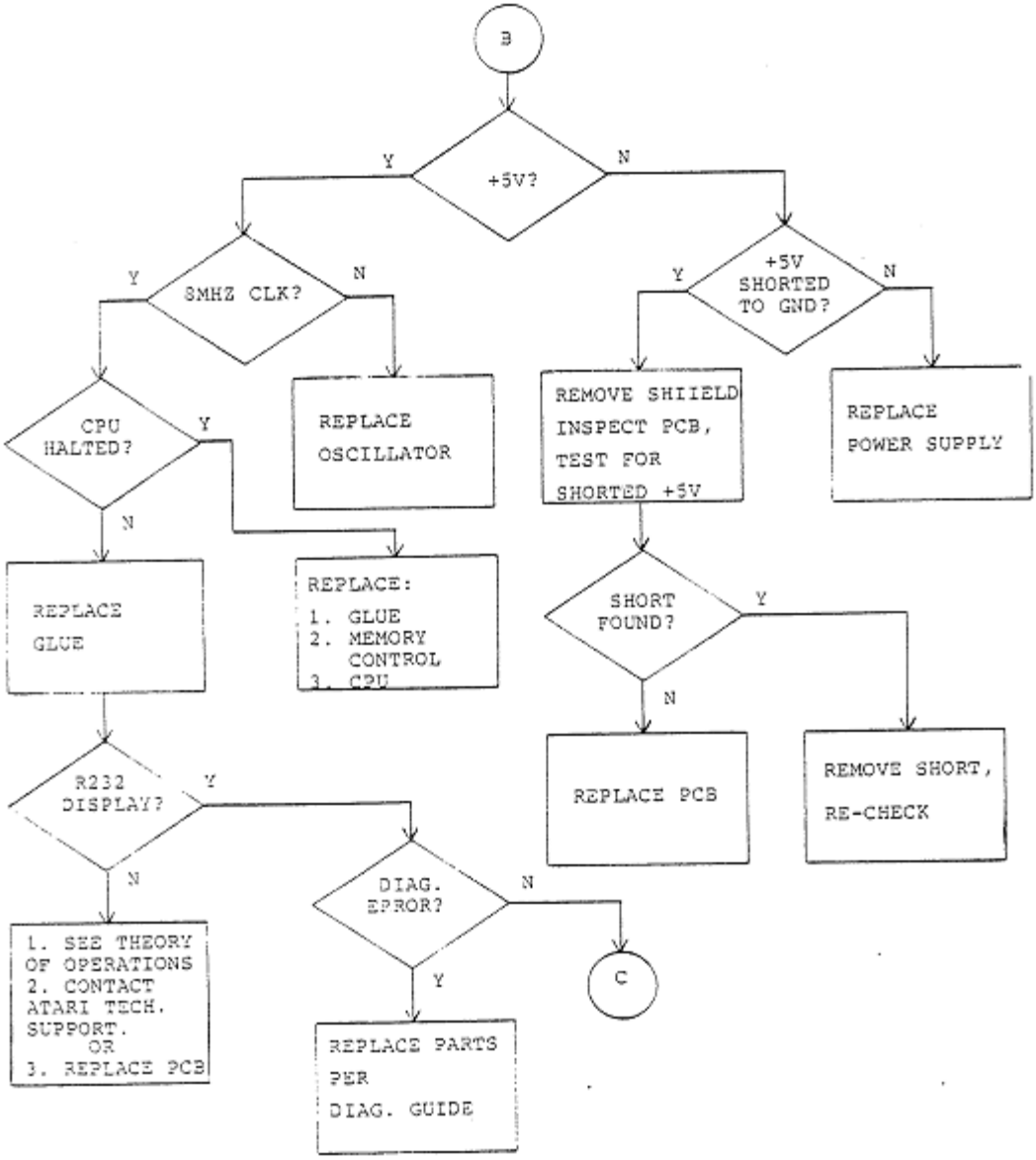


ST DIAGNOSTIC FLOW CHART 6.2

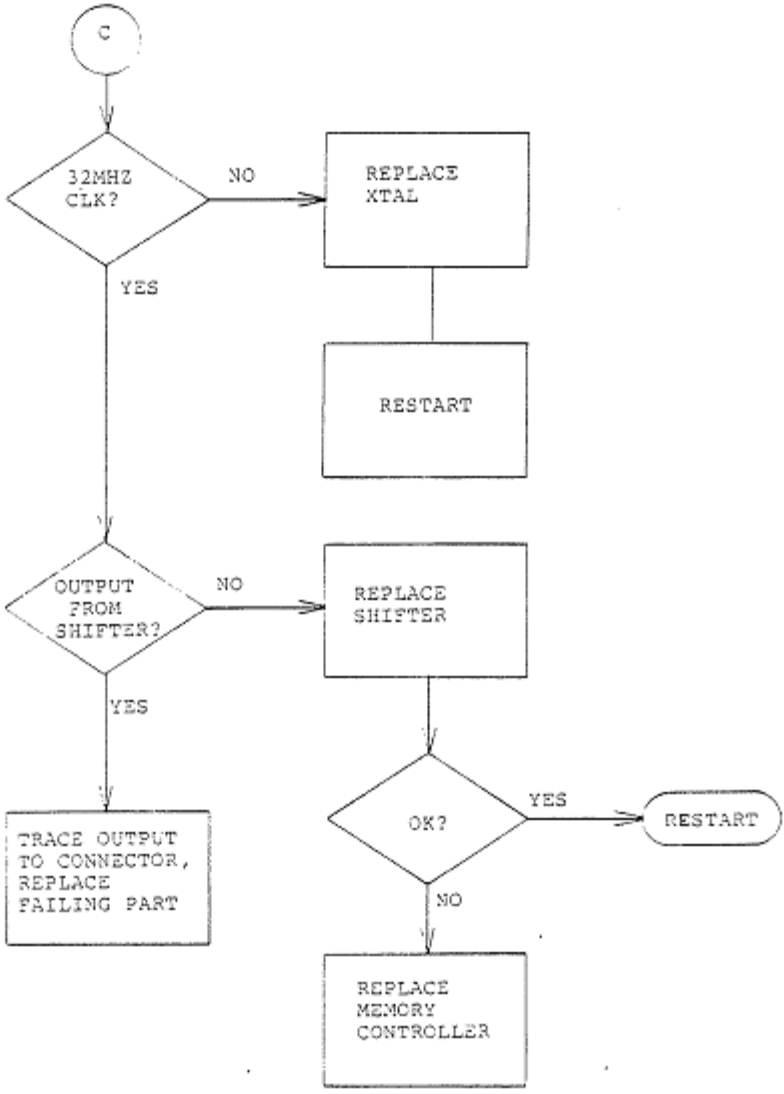
NO ERROR ON
DIAGNOSTIC



NO DISPLAY
ON MONITOR
OR TERMINAL



NO DISPLAY,
NO ERROR



ST DIAGNOSTIC FLOW CHART 6.5

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SECTION NINE
GLOSSARY OF PART NAMES AND TERMS

BUS ERROR—Glue has asserted BERR to inform the processor that there is a problem with the current cycle. This could be due to a device not responding (for example, CPU tries to read memory but the Memory Controller fails to assert DTACK), or an illegal access (attempting to write to ROM). A bus error causes exception processing.

CPU—the 68000 microprocessor.

DMA—direct memory access. Process in which data is transferred from external storage device to RAM, or from RAM to external storage. Transfer is very fast, takes place independent of the CPU, so the CPU can be processing while DMA is taking place. Glue arbitrates the bus between the CPU and DMA.

DMA CONTROLLER—Atari proprietary chip which controls the DMA process. All disk I/O goes through this device.

EXCEPTION—a state in which the processor stops the current activity, saves what it will need to resume the activity later in RAM, fetches a vector (address) from RAM, and starts executing at the address vector. When the exception processing is done, the processor will continue what it was doing before the exception occurred. Exceptions can be caused by interrupts, instructions, or error conditions. See also Section Two, System Errors, or a 68000 reference for more detail.

GLUE—Atari proprietary chip which ties together all system timing and control signals.

HALT—state in which the CPU is idle, all bus lines are in the high-impedence state, and can only be ended with a RESET input. This is a bi-directional pin on the CPU. It is driven externally by the RESET circuit on power-up or a reset button closure, and internally when a double bus fault occurs. A double bus fault is an error during a sequence which is run to handle a previous error. For example, if a bus error occurs, and during the exception processing for the bus error, another bus error occurs, then the CPU will assert HALT.

HSYNC—timing signal for the video display. Determines when the

horizontal scan is on the screen, and when it is blank (retracing). The synchronization (approx. every 63 microseconds) also is encoded onto IPL1,2 as an interrupt to the CPU.

INTERRUPT—a request by a device for the processor to stop what it is doing and perform processing for the device. It is a type of exception. Interrupts are maskable in software, meaning they will be ignored if they do not meet the current priority level of the CPU. There are three priorities: the highest are MFP interrupts, then VSYNC interrupts, and lowest are HSYNC interrupts. Interrupts are signaled to the CPU on the Interrupt Priority Level inputs (IPL0-2). See Theory of Operation, Main System, MFP, and Glue.

MEMORY CONTROLLER—Atari proprietary chip which handles all RAM accesses. See Theory of Operation, Main System and Video Subsystem for details.

MIDI—Musical Instrument Digital Interface. An electrical standard by which electronic instruments communicate. Also, the logical system for such communication. In the 1040ST, consists of a 6850 communications chip, driver and receiver chips (74LS04, 74LS05, and PC-900 photocoupler), and an MFP interrupt channel.

MFP—Multi-function Peripheral, also 68901. Interrupt control, timers, and USART for RS232 communication. See Theory of Operation, Main System.

MODULATOR—device which combines video signals R,G,B, VSYNC, and HSYNC into a composite signal for monitors requiring this type input, and also modulates this signal, combined with audio, onto an RF carrier for output to a television.

PHASE LOCKED LOOP—circuit which locks the horizontal sync signal onto the color burst reference frequency for accurate color on the T.V. Without this circuit, colors on the T.V. become unstable, flickering or shifting about on the screen. The PPL may be on a daughter board located in front of the video shield or hand wired onto the main board within the video shield, or (possibly) in later versions, integrated into the printed circuit board.

PSG—Programmable Sound Generator, also YM2149. Yamaha version of General Instruments AY-3-8910. Has two 8 bit I/O ports and three sound channels. Used in parallel port and audio.

RS232C—Electical standard for serial digital communication. Also the physical and logical device which performs communication using this standard. In the ST computers, consists of the MFP, PSG, 1488, and 1489 chips.

1772—Western Digital Floppy Disk Controller.

6850--also ACIA (Asynchronous Communication Interface Adapter). Interfaces between 8 bit parallel bus and serial communication bus. In the ST, there are two 6850s, one for keyboard communication, and one for MIDI communication.

68901--see MFP.

SUPERVISOR MODE--state of the CPU in which it is allowed to access all hardware and RAM locations, and perform some priviliged instructions. Determined by the state of a bit in the Status Register. The operating system operates in supervisor mode, and switches to user mode before passing control to an application (although the application can enter supervisor mode if it wishes).

USER MODE--state of the CPU in which certain instructions and areas in the memory map are disallowed (resulting in a privilege violation exception if attempted). See also SUPERVISOR MODE.

VSYNC--signal used for vertical synchronization of CRT display device. Occurs at 70 Hz (monochrome), or 50 or 60 Hz color.

YM2149--see PSG.

ST DIAGNOSTIC CARTRIDGE TROUBLESHOOTING GUIDE

For REVISION 3.5

SCOPE

This document is intended as a guide for service technicians at authorized Atari Service Centers for using the ST Diagnostic Cartridge to troubleshoot the ST line of computers down to the component level.

Additionally, the diagnostic can be used by someone, not necessarily trained in servicing Atari computers, to verify the functionality of the computer.

Some familiarity with the ST computer is assumed. The ST Field Service Manual contains diagrams showing how to connect the test equipment, schematics, some information about using the test cartridge, general theory of operation for the ST, and guidelines on troubleshooting a dead unit (when the diagnostic cartridge cannot be used).

EQUIPMENT

At a minimum, you will need:

*Test Cartridge
*Monitor (RGB is recommended) or RS232 terminal (this can be an ST running the VT52 terminal emulator)
*Power supply

This much will allow you to test basic functions such as RAM, ROM, timing, and keyboard.

In addition, to test any of the I/O, you will need:

*ST test fixture with DMA port, printer port, and joystick port cables
*MIDI loopback cable
*RS232 loopback connector
*Monochrome monitor
*disk drives (1 or 2 may be tested, double or single sided)
*diskettes (appropriate type for drive being tested)

SETUP

With the power switch off, install the Diagnostic Cartridge (IMPORTANT--if not using plastic enclosed cartridge, <u>BE SURE CARTRIDGE IS INSTALLED WITH CHIPS FACING DOWN</u>) and connect cables for Joystick, Printer Port, DMA, and monitor, and install RS232 and MIDI connectors. J11 on the test fixture connects to Joystick 0 port. Turn power on.

TESTING

After turning power on, some initial tests will be run ("Testing MFP, Glue Timing, Video" will display briefly), and one of the following conditions will apply:

I. NO DISPLAY—verify power (see red LED in lower left corner of keyboard). If power is okay, turn off machine, remove RS232 loopback, and connect an RS232 terminal (you can use an ST running VT52 terminal emulator. See owner's manual for setting up VT52). The cable should connect pin 2 (serial out) of the unit under test to pin 3 (serial in) of the terminal, and vice versa. Connect pin 7 (ground) to pin 7. The device communicates at 9600 bps, 8 bits of data, no parity (use default set-up on VT52 emulator).
Turn the machine on again. Some messages should appear on the terminal (error codes or normal menu screen). If not, see the Field Service Manual, Section 5 for troubleshooting. A critical component, such as the processor, clock, or Glue is malfunctioning and must be repaired before the cartridge can be used.

II. DISPLAY APPEARS, RED SCREEN (ERROR)—find error code under STARTUP SEQUENCE below and follow the instructions for troubleshooting. If the error is in the keyboard, or the messages are not readable, you may want to connect an RS232 terminal (or ST running VT52 terminal emulator). See NO DISPLAY above for info on connecting a terminal. Reset the computer after connecting the RS232 device.

III. DISPLAY APPEARS, BLUE SCREEN--this is the normal condition.
The display will show (for a 520 ST, others will show different amounts of memory):

```
        ST Diagnostic Test Rev. 3.5
520k RAM

R RAM           O O.S. ROM
C Color         K Keyboard
M MIDI          S Serial RS232
A Audio         T Timing
D DMA port      F Floppy Disk
P Print/Joystick ports
H High resolution monitor

I Install disk drive
Q Run all tests
E Examine/Modify memory
? Help

Enter letter(s) and RETURN
```

The operator selects the tests to run by typing the first letters of the tests. When the tests have been selected, the number of cycles is entered, and the RETURN key is pressed. If no number is entered, 1 pass is assumed. If 0 is entered, the test routine will run continuously until the ESC key is pressed. Examples:

D,RETURN	The DMA test will be run once.
R,S,M,RETURN	RAM, Serial, and MIDI tests will be run once.

M,5,RETURN The MIDI test will be run 5 times.
Q,0,RETURN All tests (except high resolution) will be run until the operator interrupts by pressing the ESC key.

Some tests perform differently when multiple tests or multiple cycles of one test are chosen, so that the operator can let the test run by itself without having to take any action. The keyboard test, in single cycle mode, displays a full keyboard, and as the operator presses each key, displays the key in inverse video. When multiple cycles are chosen, the keyboard self-test is performed. The color test runs until a key is pressed in single test mode, and runs for a fixed period of time in multiple test mode. The audio test outputs three sweeps (low to high frequency sound) in multiple test mode, one for each of the three sound channels, but will run until a key is pressed in single test mode.

TROUBLESHOOTING

Use this guide to locate faulty components after an error has been found by the test cartridge. Look under the section for the test which failed and find the error. (Some tests have no error messages; the user determines if the test fails. i.e., color, audio, high resolution.) You will find a short description of the test and a list of possible faulty components or a procedure to follow to further diagnose the problem. A general understanding of microprocessor systems is helpful, but often the problem can be solved by just replacing the recommended component. To save time and minimize damage to the PC board, swap out the socketed parts before replacing the soldered parts unless you are certain which part is bad. Also, verifying signals with an oscilloscope may be considered optional, as it is often quicker to change a part (if socketed) than trace down a signal. Try the easiest fix first.

Problems can sometimes be caused by improper seating of ICs (especially the square ICs), or shorting of components to the shieding, or loose bits of metal. After finding a problem, remove the plastic case and metal shield, and visually inspect the board. Check the seating of socketed parts. Test the unit again, before replacing any components. If the same problem occurs, go ahead and replace the components.

Some components will fail only at high temperature. If you are not able to reproduce a problem, it may be necessary to allow the unit to warm up, or to heat the components to speed up the failure. In cases where the problem is not immediate and obvious, it will be necessary to run the unit at temperature after replacing the suspected bad component to verify that the problem was solved. Cycle the test continuously.

In the following, references are made to the LSI (Large Scale Integration) parts. Refer to the part list and/or schematic to find the locator and part number for these devices:

Glue, DMA Controller, Memory Controller, 68901 Multi-function

Peripheral (MFP), 6850 ACIAs (keyboard and MIDI), YM2149 (sound chip), and 68000 CPU. Support chips which may cause the failure are specified by type and function (for example, 74LS244 buffer). Refer to the schematic to determine locator numbers.

Although it is not possible to account for all of the problems which can show up, this guide will indicate the solution in the majority of cases. If none of the recommended repairs fixes the problem, read the Theory of Operation section in the ST Field Service Manual to get an understanding of how the system works, or consult Atari Technical Support.

STARTUP SEQUENCE

System RAM errors. These errors are fatal--testing cannot proceed (but the test will repeat) because no RAM is available for program use. There is no display. Errors are printed to the RS232 port. Display failure address (Hex) and data written and read (binary). Data is displayed in binary to give a direct correspondence between the error and the chip which failed. The error occurred where the data written does not match the data read. For example, if data written = 0000000100000000 and data read = 0000000000001000, then the fourth and ninth bits failed, which correspond to U24 and U32 on a 520 ST. Likewise, data written = 1111111111111111 and data read = 1111111111111011 indicates bit 2 failed. Incorrect decoding of addresses at the Memory Controller can also cause RAM errors. This is detected in the disturbance and address tests.

I1 RAM/data line error--a 1 is walked across 16 bits of data, then 0 is walked across the data bus. Detects shorts and opens, Memory Controller, and buffer failures. Displays the address where the error was detected, the data written, and the data read back. Probable cause is defective RAM chip.

I2 RAM disturbance--fills low 2k with 0 and writes to all other locations up to 256k, then verifies low memory not affected. Detects RAM and Memory Controller failures. Displays address, data written, and data read.

I3 RAM address check--ascending and descending patterns are written to check for unique addressing. Detects RAM and Memory Controller failures. Displays address, data written, and data read.

I4 Memory configuration error. The memory controller did not respond with DTACK to a valid address. Bad Memory Controller or Glue.

I5 RAM sizing error. The test determined what type of RAM chips are in use and configured the memory management unit for the correct amount of RAM, but that amount of RAM was not found. Probable bad Memory Controller, possible bad RAM chip.

K0 Stuck key. A reset command was sent to the keyboard; the keyboard self-test detected a key pressed (no key should be depressed on power-up).

Check that the keys can move freely; replace keyboard.

K1 Keyboard status. A reset command was sent to the keyboard. The keyboard should perform a self-test and respond within 300ms with a status byte.

Replace keyboard, or 6850, or Glue. Verify (with oscilloscope) the signals between 6850 and keyboard. TXDATA (pin 6) should output data

immediately after power is turned on at computer; RXDATA (pin 2) should receive data from keyboard shortly after power-on and every time a key is pressed.

68000 or System Errors--may occur at ramdom times. Indicate failures in key system components.

E6 Autovector error--Internal 68000 instruction. IPL0 line may be floating or 68000 chip is bad.

E7 Spurious Interrupt--BUS ERROR was asserted during interrupt acknowledge cycle, indicating DTACK or VPA are not occuring within required time period. Replace Glue, Memory Controller, or 68901 (that order).

E8 Exception error--Processor executed instruction (not present in program) which caused exception processing. Either the processor is fetching bad instructions or the processor itself is bad.
Use oscilloscope to check for noisy data bus; locate source of noise if present (check clocks). If not, replace test cartridge or Glue or 68000.

E9 Instruction fetch error--the processor read data during an instruction fetch cycle which is not a legal instruction.
Follow steps under Exception error, above.

EA Address Error--the processor read an instruction which would cause it to access a word, long word, or instruction on an odd address. This error may indicate a programming bug as well as a hardware problem. If preceeded by another error, disregard this and fix the first error. Otherwise, it indicates the processor is not reading the correct data from the cartridge ROM.

Possible fixes are:
Replace test cartridge.
Replace Glue.
Replace 68000.
Examine data bus and clocks for excess noise; replace noisy part (compare against good system).

EB Bus Error--the processor addressed a device, but received no DTACK or VPA. This error will be followed by the address being accessed at the time of failure. Either the Glue chip is bad, or the address indicates the cause of failure.
Memory Controller: ff8001, ff8201-ff8209, ff8609-ff860d
Glue: ff820a
DMA Control: ff8604, ff8606
Video Shifter: ff8240-ff8260
Programmable Sound Generator: ff8800, ff8802
MFP: fffa01-fffa2f
6850 (keyboard): fffc00, fffc02
6850 (MIDI): fffc04, fffc06

Replace Glue or device being accessed. Sometimes the address displayed

will not be a legal device address. If the address is RAM (8--7ffff for 520k machine, 8--fffff for 1040k), it indicates the Memory Controller is not responding.

RAM TEST

The following errors display the failure address (Hex) and data written and read (binary). Data is displayed in binary to give a direct correspondence between the error and the chip which failed. The error occurred where the data written does not match the data read. For example, if data written = 0000000100000000 and data read = 0000000000001000, then the fourth and ninth bits failed, which correspond to U24 and U32 on a 520 ST. Likewise data written = 1111111111111111 and data read = 1111111111111011 indicates bit 2 failed. Incorrect decoding of address at the Memory Controller can also cause RAM errors.

10 RAM--Fatal error (low memory).

11 RAM--device error. RAM will not retain data written.

12 RAM--addressing error. Writes pattern (repeating every 64k) through memory to detect non-unique addressing.

13 RAM--64k block addressing. Extension of address test (which detects duplication within 64k boundaries), this tests for uniqueness of 64k block addresses.

Repair: for RAM test errors 10-12, replace Memory Controller; if symptom persists, replace the RAM chips indicated by the bits which failed (and restore the original Memory Controller). Error 13 may be caused by address lines A18-A21 not functioning. (Other address lines are tested in the start-up sequence.) These address lines are used by the following machines:

A21	4 MByte
A20	4, 2 MByte
A19	4, 2, 1 MByte
A18	4, 2, 1 MByte, 512k

If testing a 512k machine and error 13 appears, verify address 18 only; likewise, if testing a 1MByte machine verify A18 and A19, etc.; then replace Memory Controller or RAM if necessary.

All other control and bus lines for memory are tested in the start-up sequence; therefore, errors 10-13 will be due mostly to bad RAM and Memory Controller parts, with RAM chips causing the majority of failures.

ROM TEST

This test checksums the 16k and compares with the Boot ROM values. If both Boot ROMs compare, the screen turns green and "Boot ROMs OK" is

printed. If only one compares, the test fails. If both do not compare, 192k is checksummed and compared to the TOS ROM checksums. All six checksum are displayed with OK printed after each if it compares. If any does not compare, OK is not displayed and the screen turns red.

COLOR TEST

Note: there is a line along the right margin where the color is offset by one scan line. This is not a fault in the hardware. This is caused by the software changing the border color in the middle of the line.

The colors displayed are the three primary colors (red, green, blue), three secondary colors (cyan=green+blue, magenta=red+blue, yellow=red+green), and white (=red+green+blue). Each color is displayed at 8 levels of intensity. The source of these colors is the Video Shifter.

The Video Shifter has three outputs for red (R0, R1, R2), green (G0, G1, G2), and blue (B0, B1, B2). Each of these triples forms a counter which gives 8 levels of intensity for that color, depending on which of the outputs are on. Eight levels of red look like this:

```
R2 __-----__
R1 ____--__
R0 ___-_-__
```

The three outputs are then summed by a resistor network, and the sum of the current through the three resistors determines the voltage present at the input of the video driver. The value of the resistor at R0 is twice that of the resistor at R1, which is twice R2. This weighting allows us to get eight equal steps. The signal above will look like a staircase at the summing end:

```
                    __
                  __
                __
              __
R0+R1+R2 ____--          ____
```

The signal then passes through a transistor amplifier, and from there to the video monitor connector.

Symptoms and fixes:

1. Missing primary color--check the output of the transistor amplifier. Q3 is blue, Q4 is green, Q5 is red. Look for the staircase pattern. If signal is there, trace forward to the video connector, if not, trace backward to the Video Shifter, until the faulty component is found.
2. Primary colors present, secondaries missing or incorrect--replace Video Shifter.
3. Coarse change in intensity (not a smooth dark to light transition--replace Video Shifter or look for short on output.
4. Specks or lines on screen--this may be caused by bad RAM;

if RAM has been tested and is good, replace Video Shifter.

5. Wavering display, horizontal not syncing on the same line every time--the processor may be getting extra interrupts (if the processor is required to handle additional interrupts, it will not have time to change all 16 color registers during a horizontal scan). Examine the MFP interrupt request (pin 32). There should be an interrupt every 126 microseconds (2 display lines) from Display Enable (pin 20). If additional interrupts occur, find the source: the inputs at pins 22-29 should all be high.
NOTE: if the keyboard is not connected, the input to the 6850 will be low, causing continual interrupts. If no external (to the MFP) source for the interrupts is found, replace the MFP.

KEYBOARD TEST

On selecting the keyboard test, the self test is performed first, which, if passed, indicates the keyboard processor is working and communicating with the CPU, and no keys are stuck. If this test fails, no further testing can be performed. Assuming the self test passes (it takes less than 1/2 second) and this is the only test selected, the monitor will display the full keyboard, with the cursor keys and keypad keys below the normal typewriter keys. The operator can press any key and observe that the correct key on the screen changes (inverts color). Pressing the ESC key will exit the test. If more than one test has been selected, or multiple cycles of the keyboard test, only the self test will be performed.

ERRORS

K0 Stuck key--a key closure was detected while the keyboard self test was executing. (The program waits for the RETURN key release when the operator selects the test before starting testing.)

K1 Keyboard not responding--a command was sent to the keyboard processor and no status was returned witin the allowed time. Check communication through the 6850. The easiest way to do this is to observe the keycodes coming from the keyboard on pin 2 of the 6850 with an oscilloscope while pressing any key. If nothing is coming across, check the connection, replace keyboard if necessary. If data is getting to the 6850, verify that the interrupt (pin 7) is occuring and being cleared. Verify also that the interrupt at the MFP (pin 32) is happening and being cleared. If the 6850 has data coming in and no interrupt, replace it. If the MFP has an interrupt request (pin 26) and no interrupt (pin 32) replace it. If no problems are observed in the receiving circuit, select multiple cycles of the keyboard test and verify that the 6850 is sending the command to the keyboard. If not, replace the 6850.

K2 Keyboard status error--the self test command was sent to the keyboard, upon completion of the test, the keyboard sent and error status. Replace the keyboard.

MIDI TEST

This test requires that the MIDI loopback connector be installed. The operator should verify that the LED on the connector blinks, as this tests the MIDI "through" output (pin 3 on the MIDI OUT connector).

ERRORS

M0 Data not received--trace the data signal from the 6850 pin 6 to the 6850 pin 2. If the signal does not arrive, replace the defective component. If the data does arrive, verify that the interrupt occurs at the 6850 and at the MFP.

M1 Write/Read data mismatch--data written was not the same as data read. Compare outgoing and incoming data. Replace the 6850 or driver or receiver.

M2 Input frame error--bad 6850 or noisy signal because of bad driver or receiver.

M3 Input parity error--bad 6850 or noisy signal because of bad driver or recevier.

M4 Input data overrun--the 6850 received a second byte before the first was read by the CPU. Probable bad 6850, but check the incoming data (pin 2) with the outgoing data (pin 6) to make sure spurious bytes are not being generated by bad drivers. Also can be caused by the MFP not reponding to the interrupt.

LED not blinking: check output of 74LS04 pin 4 and 74LS05 pin 8.

RS232 TEST

This test requires that the RS232 loopback connector be installed. If a terminal has been installed at the RS232 port, the message "no loopback connector" will be displayed at the terminal. The monitor screen will display several error messages.

As this test does not simulate the worst case loading of an RS232 line, it may be that the test will pass, but the port will not work in a particular application (for example, driving a very long cable). In this case replacing the 1488 driver and 1489 receiver should correct the problem.

This tests initially without interrupts at 9600 bits/second (bps), then at 300, 600, 1200,...19200 bps, displaying the rate if there is an error, then tests the interrupts at 9600 bps.

ERRORS

Test data ttransmission--function of MFP (68901)
Examine SO/SI signal at driver and receiver. If clean or missing, replace MFP; if noisy, replace driver or receiver.

S0 Data not received—no data detected by receiver.

S1 Data mismatch--data read did not match data written.

S2 Input frame error--incorrect time between start and stop bits.

S3 Input parity error—input data had incorrect parity.

S4 Input data overrun—a second byte was received before the byte in the receiver buffer was read by the CPU.

S5 No IRQ—replace MFP.

S6 Transmit error (68901)—the 68901 transmitter failed.

S7 Transmit error interrupt--an error condition was created to generate an interrupt, and the MFP did not respond.

S8 Receive error interrupt--an error condition was created to generate and interrupt, and the MFP did not respond.

Test protocol signals--outputs of YM2149, inputs of MFP, and 1488, 1489 drivers:

S9 RI - DTR not connected
Trace signal from DTR (YM2149 pin 17) to RI (MFP pin 28).
Replace YM2149, 1488, 1489, or MFP as needed.

SA DCD - DTR not connected
Trace signal from DTR (YM2149 pin 17) to DCD (MFP pin 23).
Replace YM2149, 1488, 1489, or MFP as needed.

SB RTS - CTS not connected
Trace signal from RTS (YM2149 pin 18) to CTS (MFP pin 24).
Replace YM2149, 1488, 1489, or MFP as needed.

TIMING TEST

Tests MFP timers, Glue video timing, and Memory Controller video addressing.

T0 MFP timer error. The 68901 Multi-Function Peripheral chip timer(s) did not generate an interrupt in the correct time period.

Replace MFP or Glue.

T1 Vertical Sync—Glue is not generating vertical blank in the

required time period.

Replace Glue.

T2 Horizontal Sync--Glue is not generating horizontal blank in the required time period.

Replace Glue.

T3 Display Enable--the 68901 is not generating an interrupt or Glue is not generating the DE output.

Replace Glue or 68901.

T4 Video Counter Error, Memory Controller--the Memory Controller is not generating the correct addresses for the display. This will result in a broken-up display in some or all display modes.

Replace Memory Controller.

DMA PORT TEST

Tests high speed data transfer between the RAM of the unit under test and the test fixture RAM, via the DMA controller.

D0 DMA timed-out--no DMA occurred, or the HDINT interrupt was not processed by the MFP. Verify the DMA Controller responds to HDRQ (pin 23 low to high) from the test fixture with ACK (pin 37 high to low) at a 1 MHz rate. Verify that HDINT occurs at the MFP and the MFP responds with DMIR (pin 32 high to low). Replace DMA Controller or MFP.

D1 DMA counter error--the number of bytes transferred was incorrect (not a multiple of 512). Replace the Memory Controller or the DMA Controller.

D2 Data mismatch error--the data read in from the DMA port was not the same as the data written out the port. Replace the DMA Controller. If problem persists, verify the data lines to the port connector for opens, shorts, or possible loading by the 1772.

D3 DMA status error--the DMA Controller was unable to respond to a request for data transfer. Replace the DMA Controller or Glue.

MONOCHROME MONITOR -

This test verifies the interrupt channel for the monochrome monitor and displays a test pattern to check the monochrome video. After selecting the test, the RGB monitor will display "CONNECT MONOCHROME MONITOR". When the monochrome monitor is connected, it

will display a crosshatch pattern. Each vertical and horizontal line is two pixels wide. The test is meant to confirm that all pixels are displayed in high resolution mode.

Symptoms and fixes

No picture on monochrome:
Check MONO output on Video Shifter (pin 30).
1. If it is always low, check MFP pin 29.
   a. If MFP pin 29 is low, repeat the test, looking for an interrupt request (high to low on MFP pin 32) when the monochrome monitor is connected.
      1) If this does not occur, replace the MFP.
      2) If it does occur, replace the Video Shifter.
   b. If MFP pin 29 is high, the monochrome connector is not making contact, or the trace is open.
      2. If Video Shifter pin 30 has a signal, trace out to the connector. Replace the transistor or find the open or short.

Picture broken up:
Replace Video Shifter.

Picture wavering, distorted:
The monochrome monitor can be affected by a nearby color monitor. Turn off the color monitor.

FLOPPY DISK CONTROLLER TEST

Either one or two disk drives may be tested, and they may be single or double sided. The diskettes must not be write protected. The operator should install the drives by selecting the "I" option from the main menu, then typing "1" for single sided, "2" for double sided, or nothing for no disk when prompted. If the drives are not installed when the test is selected, the test program will automatically attempt to determine how many and what type of disks are connected by formatting, writing, and reading track 79 of both sides of both disks. When this is determined, the disks are installed for future reference (they will appear on the main menu when the test is over) and testing will proceed.

This tests function of 1772 disk controller, drivers, YM2149, MFP, and DMA chips. DMA and Printer ports should be tested first to eliminate those parts as possible reasons for failure. The 1772 and the drivers are the primary components to suspect in case of failure; however, the MFP and DMA Controller may also cause problems. The media and disks must be known to be good. The operator should have back-up disks available or be sure they are good before replacing components on the 520 ST.

ERRORS

No floppies connected—the cable is not connected properly or there is no power to the drive.

F0 Drive A (or B) not selected—drive was installed, but attemping restore (seek to track 0) failed. Check connection of cables, power to drive. Verify the light on the front of the drive goes on. Listen for the sound of the head seeking (the slide on the diskette should open). If all this is happening, see if TR0 (pin 23) on the 1772 is going low. If so, check for an interrupt on pin 28 of the 1772. If none, replace the 1772. Else trace the interrupt to the MFP, verify that the MFP responds by asserting INTR (pin 32).

If the drive is not being selected (no light), check the YM2149 chip. Pin 20 should go low when drive A is selected, pin 19 should go low when drive B is selected. If not, replace the YM2149.

F1 Format error—error occured during format of disk. A more specific error message should follow.

F2 Write error—error occured while writing the disk. The specific error messager should follow.

F3 Read error—verify the diskette. Replace the 1772.

F4 Seek error—examine STEP, MO, DIRC outputs from the 1772, and verify they are transmitted by the 74LS05 driver. If the driver looks OK, replace the 1772.

F5 Write protected—Check write protect tab. It should be pushed towards outer corner (on some diskettes this opens a see-through window). Verify that the WP line (1772 pin 25) is going low during the test; if it is and this error occurs, replace the 1772; if not the problem is with the disk drive.

F6 Read compare error—data read from disk was altered from what was written. Replace DMA Controller, if still bad, replace 1772.

F7 DMA error—error in transfer of data between 1772 and memory. Replace DMA Controller; if still bad, check FDRQ (DMA Controller pin 21 and 1772 pin 27); it should normally be low and go high with each data byte transferred. If stuck high, try pushing the reset button and verify that MR (1772 pin 13) goes low. If not, trace RESET. If FDRQ is still stuck, replace the 1772.

F8 DMA count error—replace the Memory Controller, if not fixed, replace the DMA Controller.

F9 CRC error—verify the disk drive and diskette (test with known good unit). Replace the 1772.

FA Record not found—verify the disk drive and diskette.
Replace the 1772.

FB Lost data--data is not being read from the 1772 as fast as it is being read in from the disk. There is a failure in the DMA controller or Glue chip.

FC Side select error--single sided drive--YM2149 side select line failed, or single sided drive is installed as a double sided drive. Verify that SS0 (YM2149 pin 21) is switching. If not, replace YM2149. Verify that SS0 goes to J3 pin 2.

PRINTER AND JOYSTICK PORTS TEST

For purposes of testing, the printer port and joystick ports are logically connected. A failure of one may affect the other.

P0 Printer port error--writes data to port, latches data on test fixture, reads data from port. Walks 1 across 8 bits. Verify that the data lines (pins 6-13) and strobe (pin 16) are toggling when test is run. If not, and the RS232 test fails with RI-DTR, DCD-DTR, and RTS-CTS, the YM2149 chip is probably not being selected: verify chip selects and 2MHz clock, or replace Glue. If the YM2149 is selected and is not outputting signals, replace the chip. Also verify that J11 (Joystick 0) pin 3 is pulled up.
If none of the above fixes it, the test fixture may be bad.

P1 Busy line error--the input to the MFP is not being read, or STROBE output from the YM2149 is not functioning, or Joystick 0 pin 3 is not connected. If the Busy line error also occurs, replace YM2149. Otherwise, replace the MFP. If this does not fix the problem, there is probably a broken trace. See if the signal arrives at MFP pin 22 from J5 pin 11. If there is no signal, the test fixture may be bad.

J0 Joystick Port 0--this keyboard input not functioning. If the Busy line error occurs, fix that first. Otherwise replace the keyboard. Check continuity from J11 pins 1,2,3,4 to J12 pins 12,10,9,8.

J1 Joystick Port 1--this keyboard input not functioning. If the Busy line error occurs, fix that first. Otherwise replace the keyboard. Check continuity from J10 pins 1,2,3,4 to J12 pins 7,5,4,3.

J2 Joystick time-out--joystick inputs were simulated by outputting data on the printer port and routing it via the test fixture to the joystick ports. Joystick inputs are detected by the keyboard and sent to the CPU the same way keystrokes are sent. This error can be caused by printer port failure (should be detected by printer port error), keyboard failure (should be detected at power-up by keyboard self test) or failure in the test fixture.

J3 Left button line error--this input to the keyboard is not functioning. If the Busy line error occurs, fix that first. Otherwise replace the keyboard. On the 520ST, check continuity from J10 pin 6 to J12 pin 11.

J4 Right button line error--this input to the keyboard is not functioning. If the Busy line error occurs, fix that first. Otherwise replace the keyboard. On the 520ST, check continuity from J11 pin 6 to

ST COMPUTER MANUFACTURING TEST
REVISION 4.0 BI 4.0C 5/2

TEST EQUIPMENT

The following equipment will be needed to test the ST computer:

* Atari SC1224 RGB Monitor (or similar)
* Atari SM124 Monochrome Monitor (or similar)
* Atari SF314 Floppy Disk Drive
  (520ST requires two SF314.)

* ST Port Test Fixture
* RS232 Loop-Back Connector
* MIDI Loop-Back Cable
* ST Manufacturing Test Cartridge
* Diskettes
* Expansion Connector test fixture (MEGA ST only)

Optional (for troubleshooting):
* RS232 terminal (or ST with VT52 emulator)

TEST CONFIGURATION

With the power switch off, install the test cartridge (IMPORTANT--if the cartridge does not have the plastic enclosure, <u>BE SURE THE CARTRIDGE IS INSTALLED WITH THE CHIPS FACING DOWN</u>). Connect cables from test fixture into the hard disk port, parallel port, and joystick/mouse ports. The joystick cables should be plugged in so that, if the fixture ports were directly facing the computer ports, the cables would not be crossed. Plug the RS232 and MIDI loopback connectors into their ports. Plug the color monitor into the monitor output (a monochrome can be used instead). Drawing number C026110 shows the test hook-up. The expansion test fixture plugs into the expansion connector and expansion power plug.

Power on the unit. Some tests will be run automatically; in a few seconds the menu screen should appear. If the screen does not appears, set aside the unit for repair.

Power-up

The diagnostic program performs several tests on power-up. In particular, the messages "Recovering from Bus Error" and "Testing MFP, Glue timing, Video" will appear, and the screen will appear scrambled for a few seconds before the menu is printed. The screen will turn red (dark background in monochrome) if an error occurs in the initial testing, with a message indicating the failure. The lowest 2 Kbytes of RAM is tested on power-up; if a location fails, the error will be printed to the RS232 device. It is assumed that if RAM is failing, the screen may not be readable and program execution will fail because there is no stack or system variables. The program will continue to test RAM and print errors, but no screen will be displayed (the screen

may turn red). Repair RAM.

If the keyboard fails, it will be inactivated. The user must connect a terminal to the RS232 port. The diagnostic program looks for keystrokes from the RS232 device. If the display is unreadable, the RS232 terminal should be used for troubleshooting. All messages are printed to the RS232 port as well as the screen.

RAM initialization errors (visible on RS232 device only).
Errors I1-I3 will display the data written, data read, and address:

I1--error in RAM or data bus. Walking 1 or 0 across the data bus.
I2--RAM disturbance error. Write to one location alters another location.
I3--RAM addressing error. Tested using pattern to show up address problems, as well as bad cells.
I4--Memory configuration error. The Memory Controller is not responding correctly.
I5--RAM sizing error. Topmost address for this configuration is bad. Second bank is not selected or bad RAM cell at this address.
I6--Servicing bus error. On start-up, this message is printed, then a bus error is created. If the processor halts while attempting to service the bus error, the message will remain on screen. Otherwise, the message is cleared when the menu screen is printed.
I7--Bus error not serviced. This error is reported if the bus error was not detected.

Other initialization errors may be found under descriptions for the RAM test (R errors),the keyboard test (K errors), and timing tests (T errors).

Test Menu

The normal screen will be dark blue with white letters. The test title and revision number are displayed at the top, with the amount of RAM and keyboard controller revision below, and a test menu below that. To select tests, the user types the key corresponding to that test.

Menu Example:

```
                    ST Computer Manufacturing Test Rev. 4.0 B
                       c  1987, Atari Corp.
     RAM               Keyboard revision 2          60 Hz

     0  Auto test: 1--/
     1  RAM Test          2  O.S. ROMs          3  Color
     4  Keyboard          5  MIDI                6  Serial Port
     7  Audio             8  Timing              9  DMA Port
     (  Printer/Joystick Ports                   )  Floppy Disk
     /  High resolution monitor
     *  Blitter           +  Expansion

     E  Examine/Modify memory
     B  Set RS232 rate
     V  Toggle video output--50/60 Hz
```

Note that the amount of RAM and the keyboard revision are variable.

Selection 'E' enables the operator to examine or modify RAM or hardware registers. 'B' enables the operator to change the baud rate on the RS232 port. Pressing the up arrow increases it, pressing the down arrow decreases it. 'V' switches the vertical scan rate between 50 and 60 Hz (color only).

Note: Test items applied to each model of ST computers are as follows.

No.	Test Item	ST Computers			
		520ST	520STF(M)	1040STF(M)	MEGA ST
1.	RAM Test	o	o	o	o
2.	O.S. ROM's	o	o	o	o
3.	Color	o	o	o	o
4.	Keyboard	o	o	o	o
5.	MIDI	o	o	o	o
6.	Serial Port	o	o	o	o
7.	Audio	o	o	o	o
8.	Timing	o	o	o	o
9.	DMA Port	o	o	o	o
10.	Printer / Joystick Ports	o	o	o	o
11.	Floppy Disk	o	o	o	o
12.	High Resolution Monitor	o	o	o	o
13.	Blitter	-	-	-	o
14.	Expansion	-	-	-	o

Summary of Tests

AUTO TEST

This selection runs a sequence of 0 (RAM) through 7 (high resolution). As each test completes, the next test will automatically be started when the space bar or Enter key is pressed.

RAM TEST

RAM is tested in three stages: low 2 kbytes, middle (up to 64k), and from 64k to top. The test patterns used are: all 1s, all 0s, a counting pattern (data=low word of the address), reverse counting pattern (data=complement of address low word). The counting pattern is copied from the top and bottom of a 32 Kbyte buffer into the current 32 Kbytes of video RAM, then shifts video RAM to a new area, verifies the pattern, and repeats the test, until the top of RAM is reached. Finally, addressing at 64k boundaries is checked by writing unique pattern in last 256 bytes of each 64k block.

If an error occurs, the error code is displayed, followed by the address, data written, data read, and the bits which did not agree. E.g.: " R2 456033E W:603E R:613C bad bits: 1,8".

In units having more than one bank (i.e., 1040ST, 4160ST) the address as well as the bit position must be used to find the correct chip. The following table gives a correspondence between the addresses and banks for various models:

	520	1040	2080	4160
0-7ffff	bank 0	bank 0	bank 0	bank 0
80000-fffff		bank 1	bank 0	bank 0
100000-1fffff			bank 0	bank 0
200000-3fffff				bank 1

(A bank is a 16 bit wide group of RAMs. A bank may consist of 256k bit chips--256k x 16 = 4 Mbit or 512k bytes--or 1Mbit chips--1Mbit x 16 = 16 Mbit or 2 Mbytes.)

RAM ERROR CODES

Except where noted, repair by replacing the RAM chip corresponding to the indicated bit(s).

R0--low memory failed while setting up to run test.
R1--failed walking 1s or 0s.
R2--failed address (counting pattern).
R3--failed 64k boundary test. Probable failure in Memory Controller.
R4--failed while displaying area tested (video RAM).

ROM TEST

This test reads all bytes from operating system ROMs and calculates the checksums. It compares against known values of checksums and determines if good or bad. It checks known values for U.S./Canada, United Kingdom, French, German, and Spanish (PAL and NTSC) ROMs.

For each ROM the checksum and type is displayed. The test fails if any unknown checksums are found or if the ROMs are not all of the same type (e.g. mixed French and German). Incorrect checksums are indicated by an arrow. If a ROM is found in the wrong position, the test fails. The out-of-place ROM is indicated by an arrow.

New revisions of TOS will cause this test to fail if not incorporated into the current version of the diagnostic. If you receive TOS revisions before receiving the diagnostic revision, it will be

necessary to verify the checksums yourself.

COLOR TEST

This test verifies the Video Shifter. Seven color bands are displayed: red, green, blue, cyan, magenta, yellow, and white. Each band consists of 8 levels of intensity. All 16 color palettes are represented, each palette is a vertical strip across the screen (strips should not be discernable, but each color should be a straight line across the screen). Because of the tight timing involved, keystroke interrupts will cause the display to jitter.

The operator should see that there are no gaps or missing scan lines in the display. If lines are missing, check the three outputs on the Video Shifter for that color, and verify the values of the resistors on the output. Too low a brightness setting on the monitor will cause the monitor not to distinguish between fine levels, making it appear there are only four levels being output.

The Video Shifter has three outputs for red (R0,R1,R2), green (G0,G1,G2) and blue (B0,B1,B2). Each of these triples is summed together by a resistor network to give 8 levels of intensity for each color, depending on which of the outputs are on. The values of the resistors give different weight to each output. The value of the resistor at R0 is twice that of R1, which is twice that of R2. This allows us to get 8 equal steps on the summed outputs. For example, R0 on and R1 and R2 off = 1/8, R0 off, R1 and R2 on = 7/8. This signal then passes through a transistor amplifier, and from there to the video monitor connector.

Symptoms and fixes:

1. Missing primary color. Check the output of the transistor amplifier. Q3 is blue, Q4 is green, Q5 is red. Look for a staircase pattern (eight levels of intensisty). If the signal is there, trace forward to the video connector, if not, trace backward to the Video Shifter, until the faulty component is found.
2. Primary colors present, secondaries missing or incorrect. Replace the Video Shifter.
3. Coarse change in intensity (not a smooth dark to light transition). Replace Video Shifter or look for a short on the output of one of the three color outputs for the appropriate color.
4. Specks or lines on the screen. This can be caused by bad RAM: if RAM has been tested and is good, replace the Video Shifter.
5. Wavering display, horizontal lines not occuring in the same place every time. The processor may be getting extra interrupts (if the processor is required to handle additional interrupts, it will not have timer to change all 16 color registers during a horizontal scan time). Examine the MFP interrupt request (pin 32). There should be an interrupt every 126 microseconds (2 display lines) from Display Enable (pin 20). If additional interrupts occur, locate the source: the inputs at pins 22-29 should all be high. If no external (to the MFP) source for the interrupts is found, replace the MFP.

NOTE: if the keyboard is not connected, the input to the 6850 will be low, causing continual interrupts.

KEYBOARD TEST

Two types of test are run. The keyboard self-test is done first, and if this passes, a screen is displayed representing the keyboard. The operator presses 15 keys (highlighted), representing the rows and columns of the keyboard matrix, and observes that the corresponding character on the screen changes (reverses background color). If any other keystrokes are detected, the test fails. Once all 15 keys are detected, the test passes. At this point, any key may be pressed without causing the test to fail. The test is exited by pressing the escape key.

The self-test checks communication between the CPU and the keyboard microcomputer, and checks RAM and ROM in the keyboard microcomputer, and scans the keyboard for stuck keys.

KEYBOARD ERROR CODES

K0--Stuck key. A key closure was detected while the keyboard self test was executing.

K1--Keyboard not responding. A command was sent to the keyboard processor and no status was returned within the allowed time. The keyboard needs to be replaced or the communication channel through the 6850 is not functional.

K2--Keyboard status error. The self test command was sent to the keyboard, on completion of the test, the keyboard sent an error status. Replace the keyboard.

MIDI TESTS

This test sends data out the MIDI port, (data loops back through the cable) and reads from the input and verifies the data is correct. This also tests the interrupt from the 6850 through the MFP chip. The LED in the loopback cable will blink as data is sent (not all cables have the LED).

MIDI ERROR CODES

M0--Data not received. Trace the signal from the output of the 6850, through the drivers, loopback cable, and receivers to the input of the 6850. Replace the defective component.

M1--Write/Read data mismatch. The data written was not the same as the data read. Replace 6850.

M2--Input frame error. Bad 6850 or bad driver or receiver causing noisy signal.

M3--Input parity error. Bad 6850 or bad driver or receiver causing noisy signal.

M4--Input data overrun. The 6850 recevied a byte before the previous byte was read. Probable bad 6850, also can be caused by the MFP not reponding to the interrupt request.

RS232 TESTS

First the RS232 control lines are tested (which are tied together by the loopback connector), then the data loopback is tested. Data is checked transmissing/receiving using a polling method first, then using interrupts.

If these tests pass, the screen will turn yellow and display the message "Open loopback circuit and press any key". The loops between send/receive, RI/DTR, DCD/DTR, and CTS/RTS should be opened at this point and a key pressed. The test then verifies that these signals are not shorted together.

Data is transmitted at 300, 600, 1200...19200 bps. Data transmission is performed by the MFP and the 1488 and transmission is performed by the MFP and the 1488 and 1489 driver and receiver chips. Interrupts are a function of the MFP. Control lines are output by the PSG chip and input on the MFP.

RS232 ERROR CODES

Data transmission error:

S0--Data not received. Check signal path: MFP pin 8 to J6 pin 2 via 1488 to J6 pin 3 to MFP pin 9 via 1489.

S1--Data mismatch. Data read was not what was sent. Check integrity of the signal. May be bad driver, receiver, or MFP.

S2--Input frame error. Incorrect time between start and stop bits. Probable MFP failure.

S3--Input parity error. Input data had incorrect parity. Probable MFP failure.

S4--Input data overrun. A byte was received before the CPU read the previous byte. MFP failure or, less likely, Glue failure.

S5--No IRQ. CPU did not detect an interrupt by the MFP. MFP or Glue failure.

S6--Transmit error. MFP transmitter failed.

S7--Transmit error interrupt. An error condition was created intentionally to cause an interrupt, and the MFP did not respond.

S8--Receive error interrupt. An error condition was created intentionally to cause an interrupt, and the MFP did not respond.

S9--RI/DTR connection. Signal sent at DTR is not detected at RI.

S10--DCD/DTR connection. Signal sent at DTR is not detected at DCD.

S11--RTS/CTS connection. Signal sent at RTS is not detected at CTS.

S12--RI shorted to DTR.

S13--DCD shorted to DTR.

S14--RTS shorted to CTS.

S15--SD shorted to RD.

AUDIO TEST

Outputs a low to high sweep on each of the three sound channels. One cycle of each channel is performed. If a channel is missing, replace the PSG chip. If no sound is heard, verify the output of the chip with an oscilloscope, and trace the signal to the monitor output connector. If no output from the PSG, verify the PSG is being selected by running the printer port or RS232 test (these tests both select the PSG).

TIMING TESTS

These tests are run at power-up as well as being selectable from the menu. The MFP timers, the Glue timing for VSYNC and HSYNC, and the Memory Controller video display counters are tested. The video display test redirects display memory throughout RAM and verifies that the correct addresses are generated. Odd patterns may flash on screen at

this test is run. There are two tests which check the bus timing for the 1772 and PSG chips. An error message is printed to the screen, then the test is run. If the test passes, the message is erased. If not, a Bus Error will occur and the message will remain. If a terminal is connected to the RS232 port, the message will not be erased, but "Pass" will be printed.

TIMING TEST ERROR CODES

T0--MFP timer error. One or more of the four timers in the MFP did not generate an interrupt on counting down .

T1--Vertical Sync. Glue is not generating vertical sync in the required time period.

T2--Horizontal Sync. Glue is not generating horizontal sync in the required time period.

T3--Display Enable. Glue is not generating DE output or the MFP is not generating an interrupt.

T4--Video Counter Error. The memory controller is not generating the correct addresses for the display. This will result in a broken-up display in some or all display modes.

T5--PSG Bus Error. The PSG chip is defective.

T6--1772 Bus Error. The 1772 chip is defective.

DMA TESTS

Four sectors (2048 bytes) of data are written to the RAM on the port test fixture via high speed DMA, then read back and verified. This test is repeated many times for RAM addresses througout the range of RAM.

DMA TEST ERROR CODES

D0--DMA timed out. No DMA occurred due to faulty DMA Controller, Glue, or Memory Controller, or the HDINT interrupt was not processed by the MFP. The failure can be isolated by seeing if the DMA Controller responds to HDRQ from the test fixture with ACK. Verify the MFP by seeing that the HDINT input causes an INTR output from the MFP.

D1--DMA counter error. the number of bytes transferred was incorrect. The Memory Controller or DMA Controller is bad.

D2--Data mismatch error. The data recevied from the DMA port was not the same as the data sent. Replace the DMA Controller. If the problem persists, check the data lines to the port for opens and shorts. A third possibility is that a defective 1772 is loading the bus.

FLOPPY DISK TESTS

Select 1 or 2 key depending on ST product to be tested.

Key " 1 " - 520STF(M)

Key " 2 " - 520ST, 1040STF(M), MEGA ST

1. Format side 0 of drive A.
2. Write tracks 0, 1, 2, 79, 0; read same.
3. Format side 1, track 0; read same. (Only when key " 2 " is selected.)
4. Format drive B, side 0; track 0; write and read same.
5. Format side 1, track 0; read same.
6. Read disk A, side 0, track 0.
7. Prompt user to insert write protected disk, then attempt to write the disk and verify that the status is write protected.

FLOPPY TEST ERROR CODES

F0--Drive not selected. Failed attempting restore (seek to track 0). Check connection of cables, power to drive. F1--Drive select error. Not differentiating between drive A and drive B.

F2--Data compare error. Data read back from the drive was not what was written.

F3--Not write protected. The drive or controller did not return write protect status when attempting to write a protected diskette.

F4--Seek error. Verify that the STEP, MO, and DIRC outputs from the 1772 are sent to the drive. Probable failure in the 1772, but the drive is also suspect.

F5--Write protected. Check the write protect tab on the diskette. If OK, verify that the WP input (1772 pin 25) is going low during the test; if it is, then the 1772 is defective; if not, the problem is with the disk drive.

F6--Read compare error. Data read from the disk was not what was supposed to be written. Check in the following order: diskette, disk drive, 1772, and DMA Controller.

F7--DMA error. DMA Controller could not respond to a request for DMA. Replace the DMA Controller. If error persists, check FDRQ while running the test. It should normally be low and go high with each data byte transferred. If stuck high, push the reset button and verify that MR (1772 pin 13) goes low. If not, trace RESET to its source. If MR is OK, but FDRQ is still stuck, replace the 1772.

F8--DMA count error. Replace the Memory Controller, if that does not fix it, replace the DMA Controller.

F9--CRC error. The diskette or disk drive may be bad, else replace the 1772.

F10--Record not found. The 1772 could not read a sector header. May be a bad diskette, drive or 1772. If the test fails drive A but not drive B, the 1772 is not at fault (likewise fails B not A).

F11--Lost data. Data was transferred to the 1772 faster than the 1772 could transfer to the DMA Controller. If DMA Port test passes, the 1772 is probably bad. The DMA Controller could also be at fault.

F12--Side select error--single sided drive. The test tried to write both sides of the diskette, but writing side 1 caused side 0 to be overwritten.

F13--Drive not ready. The format/write/read operation timed-out. Probably a bad disk drive. Verify by checking another drive. Could also be a faulty 1772.

PRINTER AND JOYSTICK PORT TESTS

The port test fixture is used to test the parallel printer port and joystick ports. The parallel port test writes to a latch on the test fixture and reads back data. The joystick port test outputs data on the parallel port, which is directed through the test fixture to the joystick ports. The keyboard reads the joystick data in response to commands from the CPU.

PRINTER/JOYSTICK ERROR CODES

P0--Printer port error. Data read from the printer port was not what was written. Verify that the data lines on the PSG chip (pins 6-13) are toggling when the test is run. If not, run the RS232 test. If the RI-DTR and DCD-DTR errors occur, the chip is probably not being selected. Check if the chip selects are being activated and the 2MHz clock is present. If the PSG is selected and not outputting signals, replace it. If the data lines toggle, verify continuity. Also verify that J11 (Joystick 0) pin 3 is pulled up. Verify the test fixture is good by testing another computer. If it is OK, replace the PSG.

P1--Busy input error. The input to the MFP is not being read, or the STROBE output from the PSG is not functioning, or Joystick 0 pin 3 is not connected. If the P0 error also occurs, see handling for that. Otherwise, look for a signal arriving at MFP pin 22 from J5 pin 11. If no signal at J5, the test fixture may be bad. Verify with another computer. J0--Joystick Port 0. The keyboard input is not functioning. If the Busy input error occurs, fix that first. Otherwise, replace the keyboard. If error persists, check continuity from J11 pins 1,2,3,4 to J12 pins 12,10,9,8 respectively.

J1--Joystick Port 1. The keyboard input is not functioning. If the Busy input error occurs, fix that first. Otherwise, replace the keyboard. If error persists, check continuity from J11 pins 1,2,3,4 to J12 pins 7,5,4,3 respectively.

J2--Joystick time-out. Joystick inputs were simulated by outputting data on the printer port and routing it via the test fixture to the joystick ports. Joystick inputs are detected by the keyboard and sent to the CPU via the 6850. This error can be caused by printer port failure (code P0), keyboard failure, keyboard-CPU communication line, or a faulty test fixture. If the power-up keyboard test passes, this eliminates any problem with keyboard-CPU communication.

J3--Left button input. If P1 error occurs, fix that first. Otherwise replace the keyboard. On the 520ST, also check continuity from J10 pin 6 to J12 pin 11.

J4--Right button input. If P1 error occurs, fix that first. Otherwise replace the keyboard. On the 520ST, also check continuity from J10 pin 6 to J12 pin 6.

HIGH RESOLUTION MONITOR

If this test is selected while a color monitor is connected, a message is displayed to connect the monochrome monitor. The CPU waits for an interrupt from the MONOMON input to the MFP, and when received (the operator connects the monochrome monitor), changes the display to high resolution. The display screen shows horizontal and vertical lines, each 2 pixels in width. The screen will reverse every two seconds. When the operator sees the display is correct, he unplugs the monochrome monitor and re-connects the RGB monitor and the display should return to normal.

BLITTER

Test block transfer of data from one part of memory to another, using the blit chip. If no blit chip is installed or if there is no DTACK signal from the chip, the message "No blitter installed" will be displayed. If error B1 occurs, the faulty part may be the blitter or the MFP chip. In all other cases, the fault is almost certainly in the blitter, assuming the RAM test has passed.

B1--Blitter time-out. Operation complete was not detected (MFP I3 input, pin 23, is used for this signal).
B2--Halftone RAM. Bad RAM in the blit chip.
B3--Endmask. Bad logical masking function in blit chip.
B4--Operation. Bad logical operation in blit chip.
B5--Halftone op. Bad logical operation with halftone RAM in blit chip.
B6--Skew. Bad logical operation in blit chip.
B7--Reverse blt. Counters are not operating in high-to-low direction.
B8--Force extra source read.
B9--Smudge.
B10--X count.
B11--Y count.

EXPANSION and CLOCK

Test the real-time clock chip. First determine if the chip is there by writing into RAM (registers) and reading back. Then start the clock, wait one second, and verify that one second has ticked on the second counter.

Test all bus signals on the expansion connector. If no test fixture is installed, or if there is no DTACK signal from the test fixture, the message "No expansion test fixture" will be displayed.

Control lines BR, BG, BGACK, VMA, VPA, E, BERR, FC0, FC1, FC2, and HALT are verified by the LEDs on the test fixture. If the light is on after completing all tests, the line is open. BGACK will go out only after running the DMA or Floppy Disk tests.

C0--the real-time clock chip is not there, or not alive. We could not write into clock chip RAM.
C1--the clock chip is there, but not ticking off seconds.
EX0--bad bit. Walking 1 across the data bus revealed a bad data bit.
EX1--external RAM error, low byte. Low order address lines may be open on the expansion connector.
EX2--external RAM error, high byte. High order address lines may be open on the expansion connector.
EX3--INT3 error. INT3 line from the expansion connector is not being detected.
EX4--INT5 error. INT5 line from the expansion connector is not being detected.
EX5--INT7 error. INT7 line from the expansion connector is not being detected.

ERROR CODES QUICK REFERENCE

This is a brief summary of all error code which may occur when running the diagnostic.

INITIALIZATION (Errors occuring before the title and menu appear.)

I1 RAM data line is stuck.
I2 RAM disturbance. Location is altered by write to another location.
I3 RAM addressing. Wrong location is being addressed.
I4 MMU error. No DTACK after RAM access.
I5 RAM sizing error. Uppermost address fails.

EXCEPTION (may occur at any time)

E1--E5 not used
E6 Autovector error. IPL0 is grounded or 68000 is bad.
E7 Spurious interrupt. Bus error during exception processing. Device interrupted, but did not provide interrupt vector.
E8 Internal Exception (generated by 68000).
E9 Bad Instruction Fetch.
EA Address error. Tried to read an instruction from an odd address or read or write word or long word at an odd address. Usually this error is preceeded by a bus error or bad instruction fetch.
EB Bus error. Generated internally by the 68000 or externally by Glue. Usually caused by device not responding. Displays the address of the device being accessed.

RAM

R0 Error in low memory, possibly affecting program execution.
R1 Error in RAM chip.
R2 Address error. Bad RAM chip or memory controller. Address line not working.
R3 Address error at 64k boundary.
R4 Error during video RAM test. Bad RAM chip.

KEYBOARD

K0 Stuck key
K1 Keyboard controller is not responding.
K2 Keyboard controller reports error.

MIDI

M0 Data not received.
M1 Data received is not what was sent.
M2 Data input framing error.
M3 Parity error.
M4 Data overrun. Byte was not read from the 6850 before next byte arrived.

SECTION SEVEN
PARTS LISTS AND ASSEMBLY DRAWINGS

PART NUMBER	DESCRIPTION	LOCATION
	CAP 10pF 50V 5% CH. CER AXIAL	C124
	CAP 22pF 50V 5% CH. CER AXIAL	C51
	CAP 12pF 50V 5% CH. CER AXIAL	C48
	CAP 30pF 50V 5% CH. CER AXIAL	C68,69
	CAP 33pF 50V 5% CH. CER AXIAL	C106,120
	CAP 68pF 50V 5% SL. CER AXIAL	C50
	CAP 100pF 50V 5% CH. CER AXIAL	C28,60~63
	CAP 150pF 50V 5% CH. CER AXIAL	C26
	CAP 680pF 50V 10% CH. CER AXIAL	C32,34
	CAP 1000pF 25V 20% X. CER AXIAL	C46,49
	CAP 4700pF 50V 20% X. CER AXIAL	C44
	CAP 0.01uF 50V 20% X. CER AXIAL	C3,4
	CAP 0.022uF 50V 30% X. CER AXIAL	C123
	CAP 0.1uF 25V Z. CER AXIAL	C1,2,5,6,10,11,13,15,24 C31,33,36,38,40,42,52,59 C64,67,70,72,119,121,122
	CAP 0.22uF 25V Z. CER AXIAL	C73~C104
	CAP 0.47uF 25V A. CER AXIAL	C39,45
	CAP 470pF 50V 10% B. CER AXIAL	C109~113,115~118
	CAP 47pF 50V 5% CH. CER AXIAL	C47,107
	CAP 4.7uF 25V ELEC. AXIAL	C25,27,30
	CAP 22uF 16V ELEC. AXIAL	C7,8
	CAP 47uF 16V ELEC. AXIAL	C9
	CAP 470uF 16V ELEC. AXIAL	C105
	CAP 22uF 16V ELEC. RADIAL	C71
	CAP 100uF 25V ELEC. RADIAL	C43
	CAP 470uF 16V ELEC. RADIAL	C35
	CAP 1uF 50V ELEC. AXIAL NPO	C12,14
	CAP 4.7uF 35V ELEC. AXIAL NPO	C29
	RES 1 OHM 1/4W 5% CARBON	R17
	RES 27 OHM 1/4W 5% CARBON	R27,28,34,58,101
	RES 33 OHM 1/4W 5% CARBON	R68,76
	RES 47 OHM 1/4W 5% CARBON	R63,67
	RES 68 OHM 1/4W 5% CARBON	R90,91,93,94
	RES 100 OHM 1/4W 5% CARBON	R24,31,35,50,59,103,105
	RES 150 OHM 1/4W 5% CARBON	R51,52
	RES 220 OHM 1/4W 5% CARBON	R1~5,15,62,104
	RES 470 OHM 1/4W 5% CARBON	R102
	RES 560 OHM 1/4W 5% CARBON	R55
	RES 820 OHM 1/4W 5% CARBON	R12
	RES 1K OHM 1/4W 5% CARBON	R11,16,21~23,60,61 R64~66,77,82~87
	RES 1.2K OHM 1/4W 5% CARBON	R18,20
	RES 1.5K OHM 1/4W 5% CARBON	R106
	RES 2.4K OHM 1/4W 5% CARBON	R45~47
	RES 3K OHM 1/4W 5% CARBON	R14
	RES 3.6K OHM 1/4W 5% CARBON	R26,30,32,36,39,42,53
	RES 4.7K OHM 1/4W 5% CARBON	R6,54,81

PART NUMBER	DESCRIPTION	LOCATION
	RES 5.1K OHM 1/4W 5% CARBON	R25,29,33
	RES 5.6K OHM 1/4W 5% CARBON	R56
	RES 6.8K OHM 1/4W 5% CARBON	R57
	RES 7.5K OHM 1/4W 5% CARBON	R37,40,43
	RES 8.2K OHM 1/4W 5% CARBON	R13
	RES 10K OHM 1/4W 5% CARBON	R7,48,49,78~80
	RES 12K OHM 1/4W 5% CARBON	R8,9,19
	RES 15K OHM 1/4W 5% CARBON	R38,41,44
	RES 2.7K OHM 1/4W 5% CARBON	R88
	RES 2.2K OHM 1/4W 5% CARBON	R140,141
	RES 100K OHM 1/4W 5% CARBON	R107,108
	RES 430 OHM 1/4W 5% CARBON	R89
C070159-006	RES NETWORK 4.7K OHM X 8	RP1,4~6
C070448	RES NETWORK 10K OHM X 8	RP2,3,7~9
C014384	INDUCTOR FERITE BEAD AXIAL	L2,3,6,7,11~14,47,48
C070205	INDUCTOR 0.27uH 20% AXIAL	L5,8
	INDUCTOR 1uH 10% AXIAL	L9
	INDUCTOR 1.5uH 5% AXIAL	L10
	INDUCTOR 10uH 10% AXIAL	L1
	INDUCTOR 100uH 10% AXIAL	L4
C070241-002	NOISE FILTER ZJS5101-02	L15~46
C070241-001	NOISE FILTER ED-65B102M-S	SUB FOR ABOVE
C070241-003	NOISE FILTER DST306-58B102M50	SUB FOR ABOVE
	TRANSISTOR 2N3904	Q1~8,11
	TRANSISTOR 2N3906	Q9,10
	DIODE 1N914	CR1~11
	DIODE 1N4148	SUB FOR ABOVE
C070177	DIODE 1SV69	CR12,51
C025993	CRYSTAL 2.4576 MHZ	Y1
C070246	CRYSTAL 3.579545 MHZ	Y3
C025944	CRYSTAL 32.0424 MHZ	Y2
C070517	RGB ENCODER/MODULATOR (NTSC)	MOD1
C070129	CONN 40 PIN RIGHT ANGLE	J1
C070130	CONN DB-19S HARD DISK	J6
C070131	CONN 14 PIN DIN FLOPPY DISK	J5
	CONN DB-25P RS232C	J8
	CONN DB-25S PARALELL	J7
C070134	CONN 13 PIN DIN VIDEO	J4
C070033	CONN 5 PIN DIN MIDI	J2,3
C070445	SINGLE INLINE CONNECTOR 6 PIN	J10
C070446	SINGLE INLINE CONNECTOR 8 PIN	J9
	SOCKET 40 PIN	U1,31
	SOCKET 28 PIN	U42~47
C070120	SOCKET 68 PIN LCC	U12,15
C070119	PUSH SWITCH	SW1
CA070072	PUSH SWITCH ASSY	SUB FOR ABOVE
CA070024	FLAT CABLE 34P ASSEMBLED	J11
CA070023-003	CABLE 4P ASSEMBLED	J12
C070510	JUMPER WIRE TWIST PAIR (AW626)	JP2,3
C070536-001	JUMPER WIRE TWIST PAIR (AWG22)	JP4,5

PART NUMBER	DESCRIPTION	LOCATION
C025982	IC 68000-8 CPU	U10
C025913	IC DMA, CONTROLLER CUSTOM	U1
C025915	IC GLUE, CUSTOM	U12
C025912	IC MMU, CUSTOM	U15
C025914	IC VIDEO SHIFTER, CUSTOM	U31
C025984	IC 68901, MFP	U11
	IC 1489 RS-232C, RECEIVER	U13
	IC 1488 RS-232C, DRIVER	U14
C025983	IC YM2149, SOUND	U19
C025985	IC 6850, ACIA	U20,21
	IC DYNAMIC RAM 256K X 1 <=200ns	U16~18,24,25,28~30,32~34
		U38,42~61
C025988	IC PC-900 PHOTO COUPLER	U39
	IC 556, DUAL PRECISION TIMER	U37
	IC 74LS02, QUAD NOR	U40
	IC 74LS04 HEX INVERTER O.C.	U35
	IC 7406 HEX INVERTER O.C.	U8
	IC 74LS244.3 STATE LINE BUFFER	U26,27
	IC 74LS373 LATCH	U22,23
	IC 74HC74 DUAL D.F.F	U63
	IC TL497A SWITCHING REGULATOR	U62
C026028	IC WD-1772 FDD CONTROLLER	U9
	SHIELD TOP	
	SHIELD BOTTOM	
	SHIELD BOX	
	INSULATOR	
C026160-001	IC; ROM	U2
C026163-001	IC; ROM	U5
C026161-001	IC; ROM	U3
C026162-001	IC; ROM	U4
C026164-001	IC; ROM	U6
C026165-001	IC; ROM	U7
CA070097-001	PCB ASSEMBLY 1040 STF W/OUT MOD.	
CA070057-005	KEYBOARD ASSY W/ CPU -1040ST	
CA070059-002	POWER SUPPLY UL -1040 STF(M)	
C070352-002	MECH 3.5" DUAL 1M -1040STF(M)	
C070350-002	MECH 3.5" DUAL 1M -1040STF(M)	SUB FOR ABOVE
C070349-001	POWER CORD UL -1040ST	